

TWIGA FLEX 6000

TELE



PARTS

UK

1th Edition 2018

 **GREENTEC**

Cutting Edge Technology

TwigaFlex 6000 Tele

PARTS

1. Edition – 2018

NOTICE: Please ensure that this manual is handed to the operator before using the machine for the first time. If the machine is resold, the Parts list must be given to the new owner!

The information contained in this Parts list is correct at the time of publication. However, in the course of constant development, changes in specification are inevitable. Should you find the information given in this book different to the machine it relates to please contact the “After Sales Department” for advice.



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INTRODUCTION

Dear customer!

Your new GreenTec machine is constructed with background in more than 20 years experience with tractor mounted machines to maintenance of green areas. This machine is produced by the latest technology and recognized safety regulations, standards and regulations.

We want to make a product available in such a way, that neither the use of the machine during transportation or maintenance of the machine causes any damage or misunderstandings.

This parts list contains information that are important and useful for maintaining your GreenTec machine's reliability, dependability and value.

You are welcome to visit our website www.greentec.eu - where the login via the dealer's access gives you the latest updates on instructional and part books on our entire product range.

We hope, you will be pleased with your new GreenTec machine.



Best regards,



John Christensen
Sales Director GreenTec A/S

GreenTec's vision is to develop and sell quality machines for the maintenance of green areas, including in agriculture, in industry, at airports and in the local sector. Through innovative product development, we will strive to become a leader in our field.

All machines are developed in a simple and functional design in close cooperation with dealers and end users. It is our goal to cover every need in the market segment with preferably 2 different solutions. In-depth analysis of requirements and serious advice to the customer is offered the best solution, where individual needs can be met through the modularity of the product program.

Our goal is also to offer the best possible after sales service, and a quick and efficient spare parts supply.

USEFUL INFORMATION

Before using the machine for the first time, it's the seller's responsibility that the buyer is given this parts list. If the machine is resold, the parts list must be transferred to the new owner.

Please fill out the list below to ensure that the necessary information is at hand when ordering spare parts etc.

Serial No

Delivery date

Dealer

E-mail

Tel.



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Opening hours: Mon-Fri 8-16

ORDERING PARTS

When ordering parts please refer to your parts list to help your dealer with your order.

- Part number and quantity
- Description
- Machine model number
- Serial number of the machine
- Delivery instructions (e.g. next day).

Delivery is normally via carrier direct to your dealer. Please check with your dealer for stock availability and arrangement of dispatch. Ensure you or your dealer has sufficient cover for parts requirement outside factory hours.

Important Note

The information contained in this manual is correct at the time of publication. However, in the course of constant development, changes in specification are inevitable. Should you find the information given in this book different to the machine it relates to, please contact the "After Sales Department" for advice.

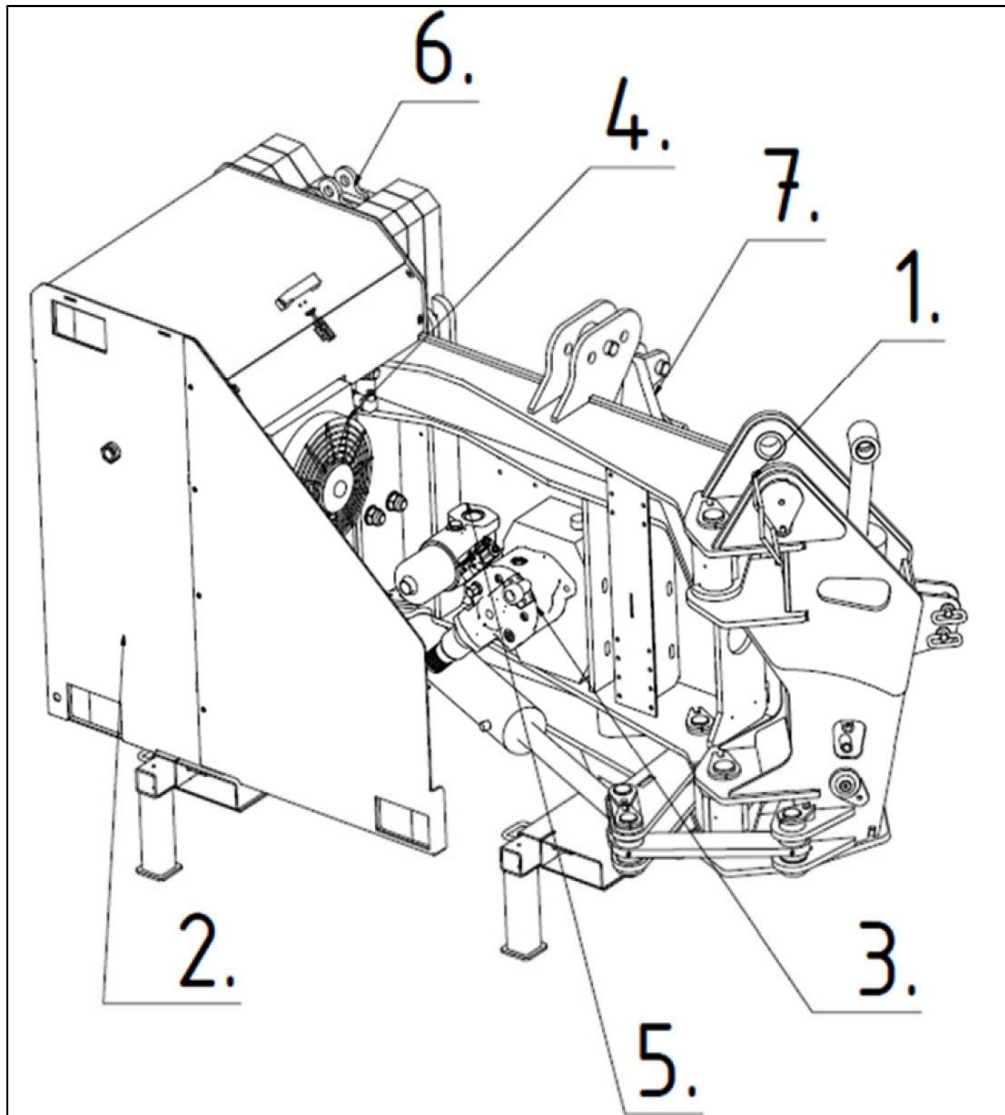
SPARE PARTS

Main Twiga Flex overview



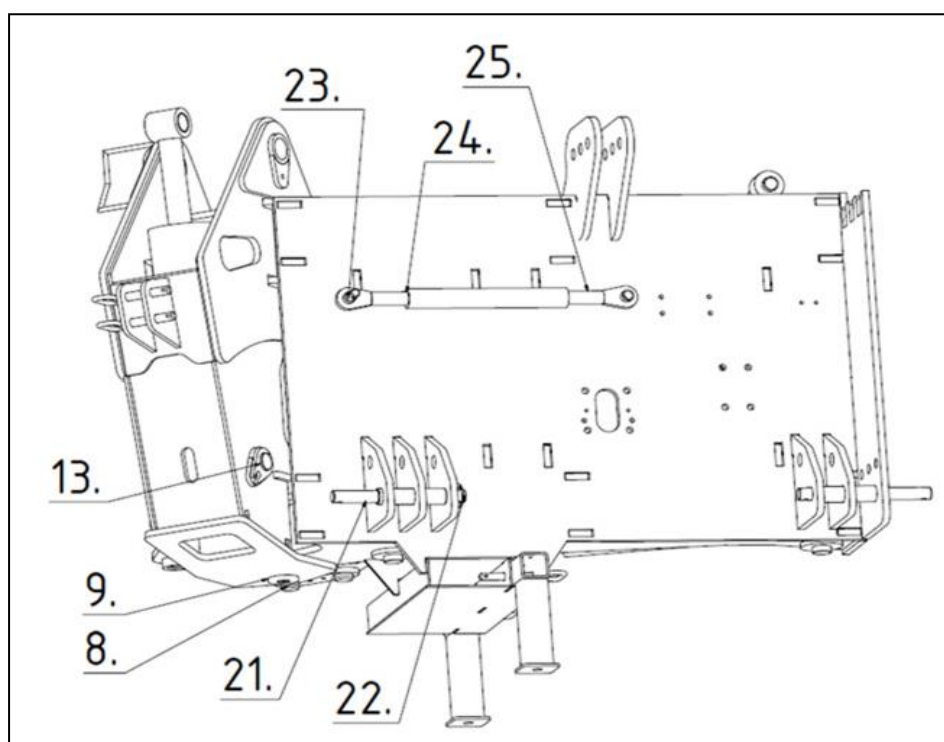
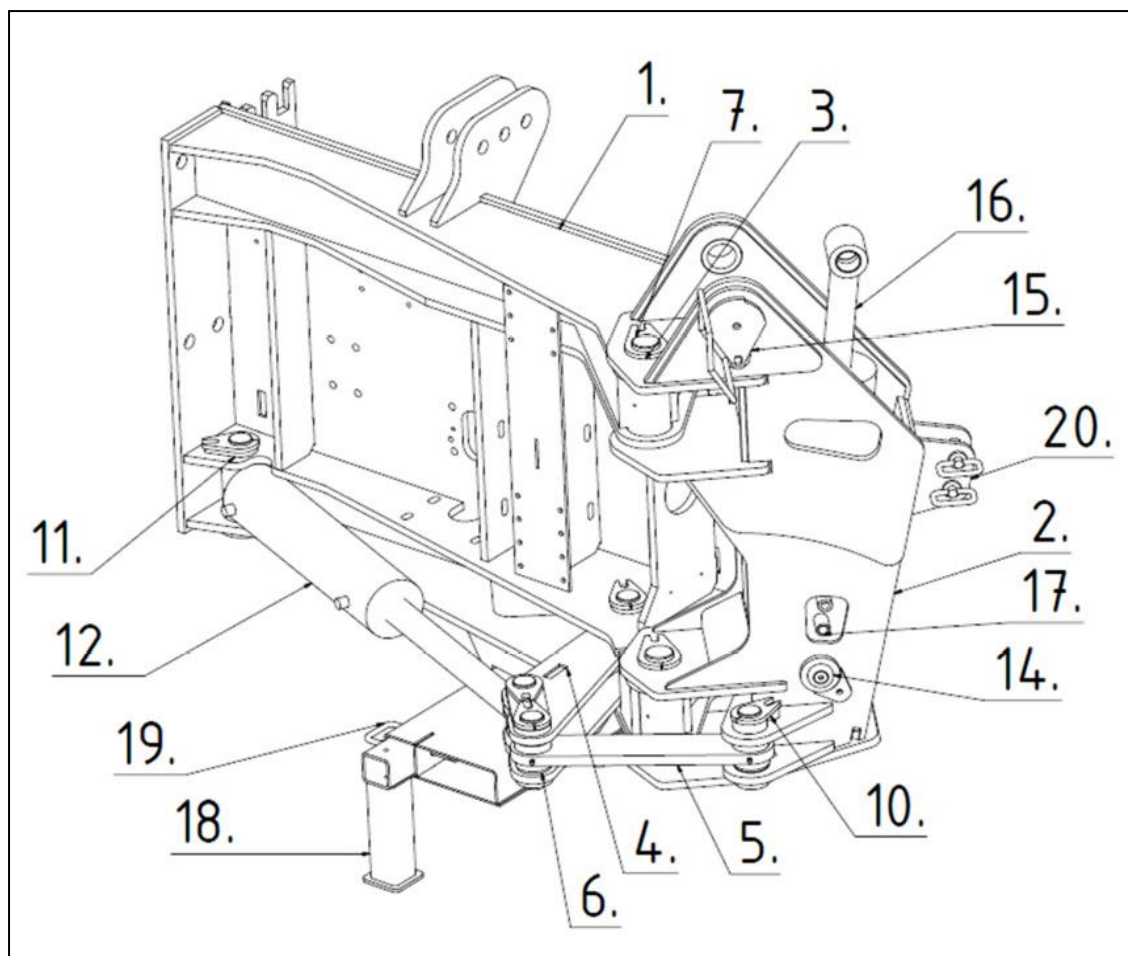
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1		See section "3 point adapter"	1
2		See section "Arm Kits Twiga 6000"	1
3		See section "Rotor Flex"	1
4		See section "Tools"	1

3 Point adapter cpl.



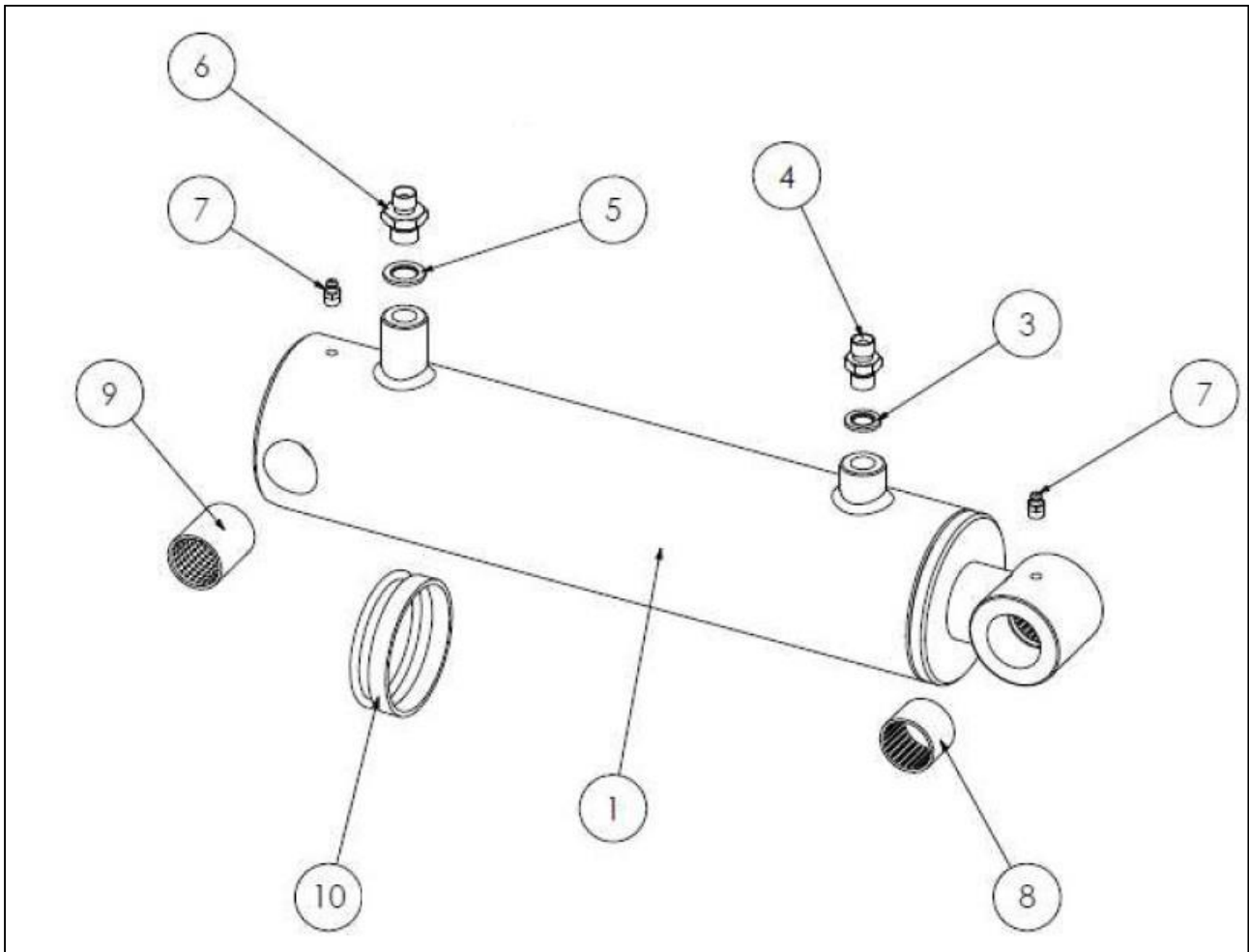
ITEM NO.	PART NBR.	DESCRIPTION	QTY.
1	9001534	3point adapter Cpl. R	1
1a	9001553	3point adapter Cpl. L	1
2	9041502	Hydraulic tank Cpl. R	1
2a	9401520	Hydraulic tank Cpl. L	1
3	See page 15	Main hydraulic drive system Cpl.	1
4	See page 21	Hydraulic cooling system Cpl.	1
5	See page 22	Hydraulic valves / filters	1
6	See page 27	Extra weight	1
7	1777302A	Stabilisation	1

3 Point adapter



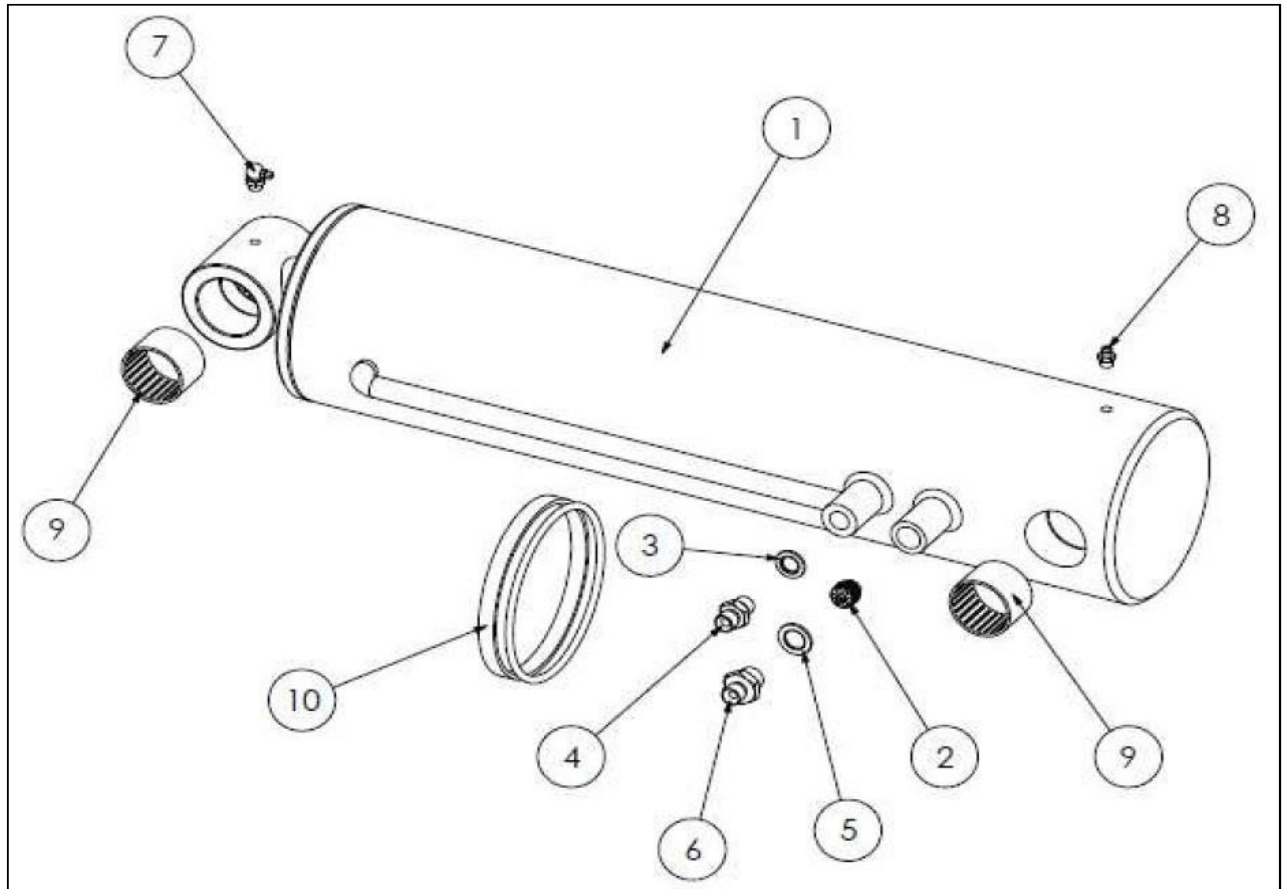
ITEM NO.	PART NBR.	DESCRIPTION	QTY.
1	9101510	Mainframe R	1
1a	9401510	Mainframe L	1
2	9301515	Slew post R	1
2a	9401515	Slew post L	1
3	4600127A	Bushing Ø40	4
4	9001541	Swivel arm Ø40	1
4	9001532	Swivel arm Ø30 to 2012	1
5	9001546	Swivel arm Ø40	1
5	9001531	Swivel arm Ø 30 to 2012	1
6	4600127A	Bushing Ø40	6
6	4600135	Bushing Ø30 to 2012/SP?	6
7	9301512	Bolt Ø40	2
8	2770506	Screw	2
9	1777208	Washer	2
10	9001542	Bolt Ø40	3
10	9001540	Bolt Ø40 to 2012	3
11	9001547	Bolt Ø40 el 9301511??	2
11	9001538	Bolt Ø30 to 2012	2
12	9303001.0	Swivel cylinder	1
12	3580661.1	Swivel cylinder to 2010	1
13	1782058	Bolt Ø40	1
14	1777209	Washer	1
15	1800279	Holder	1
16	3580668	Lifting cylinder	1
16	3580675	Lifting cylinder to 2010	1
17	3600118	Hose burst	1
18	9301516	Leg stand	4
18	180720	Leg stand to 2017	4
19	6310220	Bolt	2
20	6310215	Bolt Ø19	2
21	1380304020	Link pin	2
21	S8861	Link pin to 2010	2
22	00.372.01	Lynch pin	3
23	6310202	Bolt	1
24	S49316	Top link	1
25	8777525	Lynch pin	1

Swivel ram



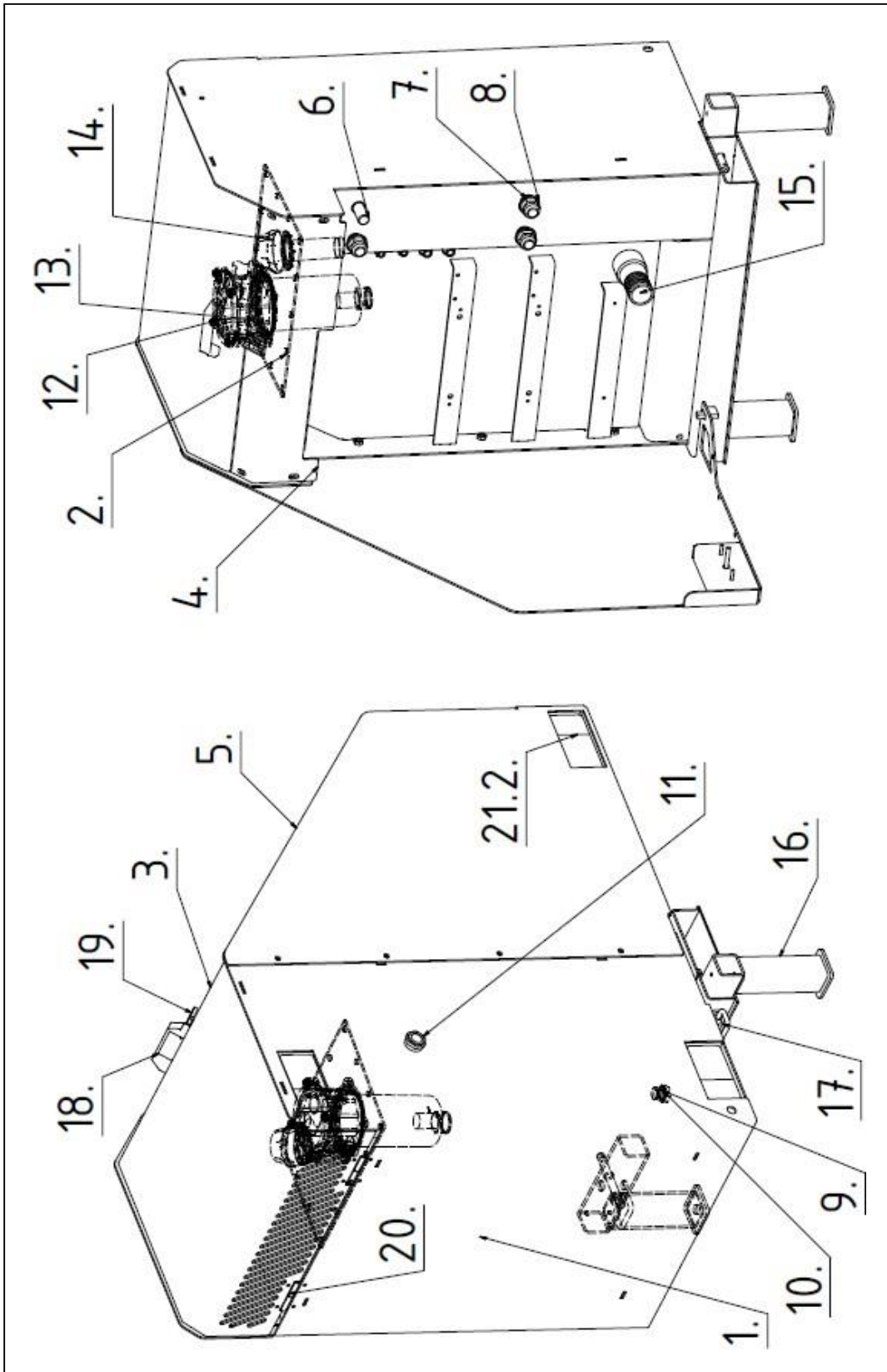
ITEM NO.	PART NBR.	DESCRIPTION	QTY.
1	9303001.0	Ram Ø40 ends	1
1	3580661.1	Ram to 2010 Ø30 ends	1
3	8143005	1/4" Bonded seal	1
4	8290032	1/4" M-M Adaptor	3
4	01BP04	1/4" M-M Adaptor	3
5	6703003	3/8" Bonded seal	2
6	6703002	3/8" M - 1/4" M Adaptor special	1
7	01.070.04	1/8 ST Grease nipple	2
8	9303004.0	Bushing Ø40	2
8	4600412	Bushing Ø30	2
9	4600148	Bushing Ø40	2
9	4600414	Bushing Ø30	2
10	9303002.0	Seal kit	1
10	ISIOAS10050	Seal kit to 2010	1

Lifting ram NY



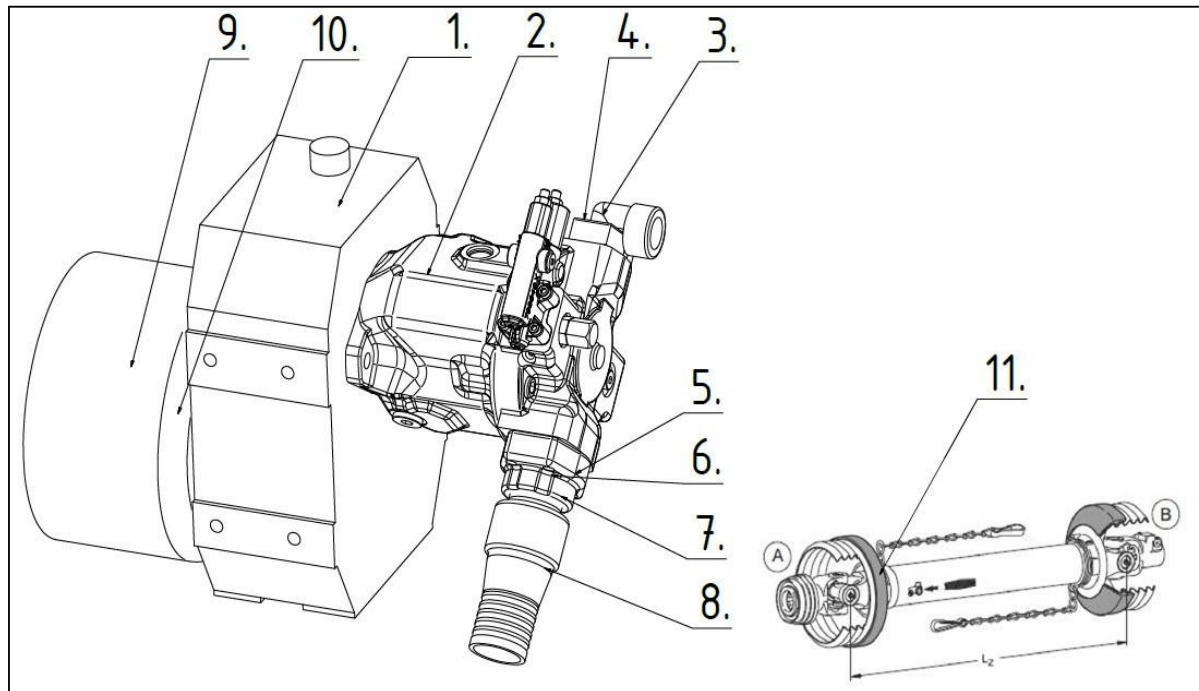
ITEM NO.	PART NBR.	DESCRIPTION	QTY.
1	3580668	Lift ram	1
1	3580675	Lift ram to 2010	1
2	3600118	Hose burst	1
3	8143005	1/4" Bonded seal	1
4	8290032	1/4" M-M Adaptor	1
4	01BP04	1/4" M-M Adaptor	1
5	6703003	3/8" Bonded seal	1
6	81823005	3/8" M - 1/4" M Adaptor	1
7	2770497	1/8 90 Grease nipple	1
7	2770502	1/8 90 Grease nipple	1
8	01.070.04	1/8 ST Grease nipple	1
9	4600148	Bush Base	4
9	4600414	Bush Base to 2010	2
9	4600412	Bush Rod to 2010	2
10	3580665W	Seal kit	1
10	357067HP	Seal kit to 2010	1

Hydraulic tank cpl.



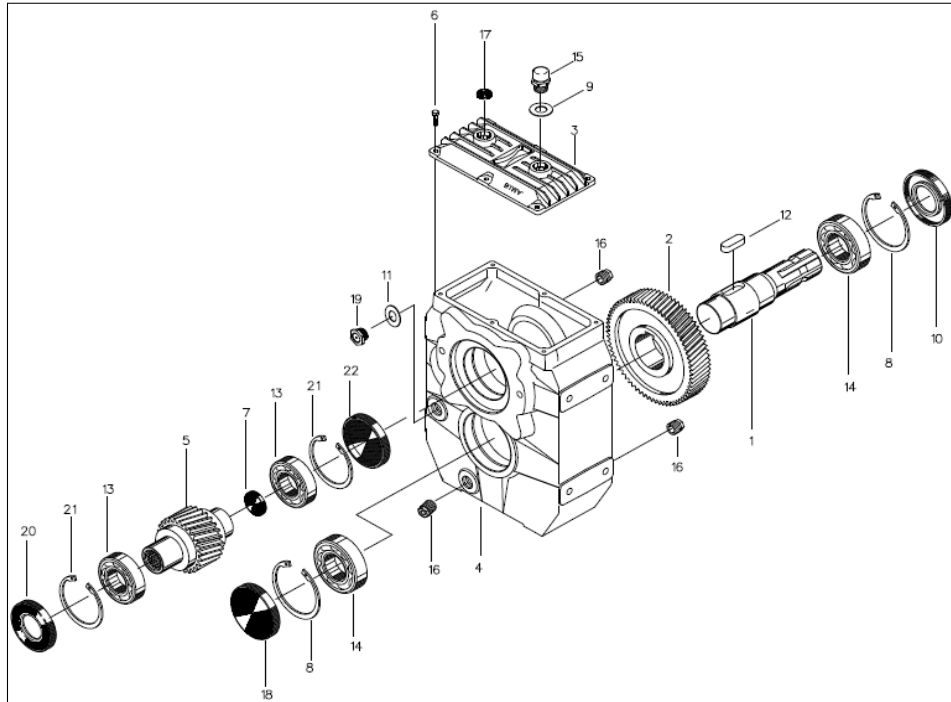
ITEM NO.	PART NBR.	DESCRIPTION	QTY.
1	9241502	Tank R	1
1	900100	Tank R to 2017	1
1a	9401520	Tank L	1
1a	900103	Tank L to 2017	1
2	9241001	Tank cover to 2017	1
2	900112	Tank cover to 2017	1
3	9241506	Tank cover top R	1
3a	9241512	Tank cover top L	1
4	9241507	Tank cover Side	1
5	9241504	Cover plate Back	1
5	900099	Cover plate Back to 2013	1
5a	9401525	Cover plate Front	1
5a	900099	Cover plate Front to 2013	1
6	2770519	Screw	4
7	2770414	Nut	4
8	2770464	Washer	8
9	8283016	Plug	1
10	8283011	sealing	1
11	3900063	Control glas	1
12	3900051	Return hydraulic cpl.	1
	3900060	Return filter	1
13	3900061	Manometer	1
14	3900050	Tank filler	1
15	2"King	Hose nozzle	1
16	9301516	Support leg	2
16	180720	Support leg	2
17	6310220	Bolt	2
18	8777513	Handle	1
19	8550142	fastener	1
20	9241506.01	Hinge	2
21	OPTE507.3	Lighting cpl.	1
21.1	180108	Connector	1
21.2	1400-LA26002AR-4	LED light from may 2014	3
21.3	099111054	Connector	1
21.4	099111059	Connector	1
21.5	190667	Cable	4
NS	3900053	Strainer to medio 2015	1

Main hydraulic drive M9/M7



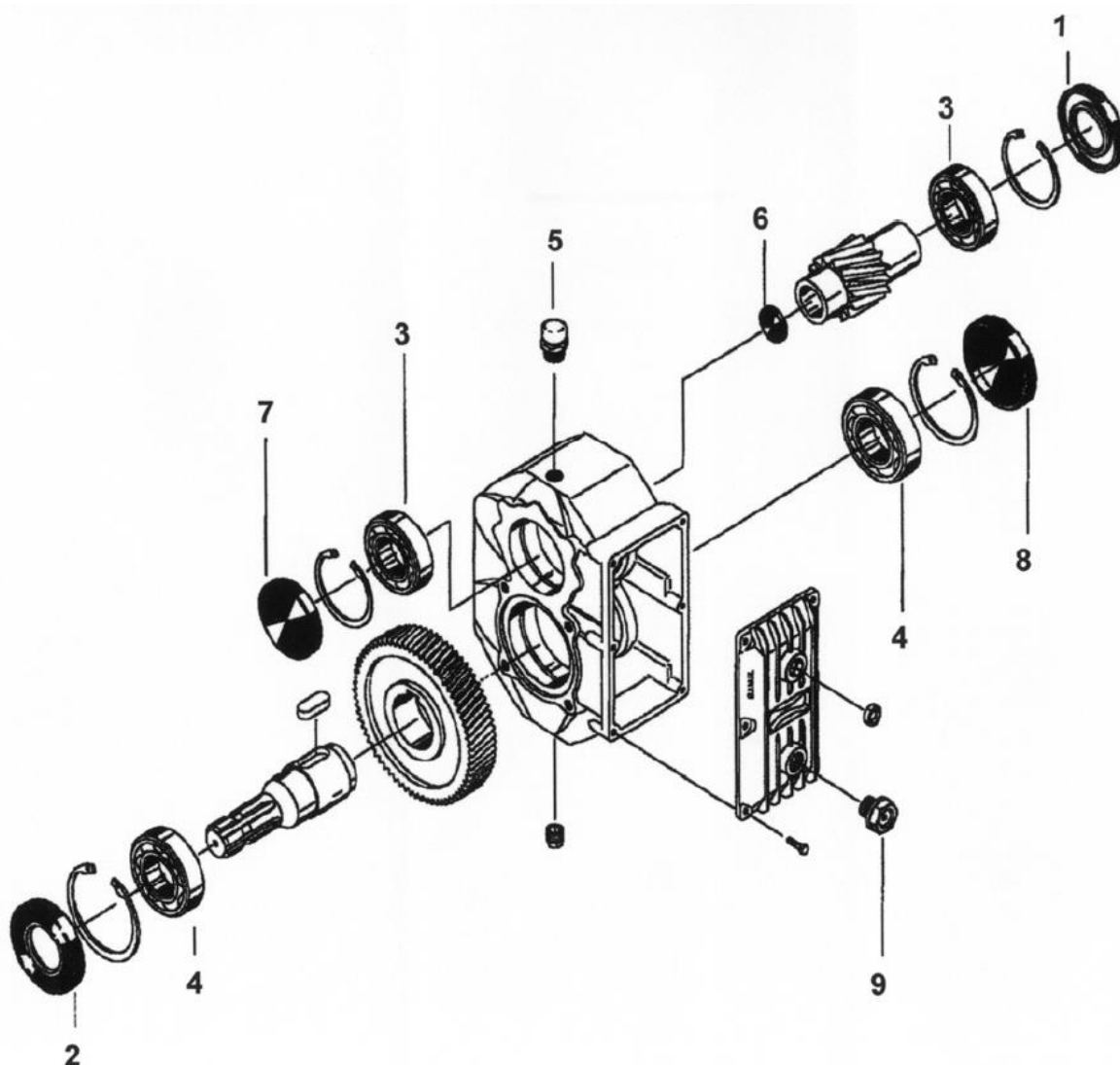
ITEM NO.	PART NBR.	DESCRIPTION	QTY.
1	See page 17	Gearbox M9	1
1	See page 18	Gearbox M7 to 2017	1
2	R910910181	Hydraulic pump	4
3	AFS102/90G	Hydraulic flange	1
4	912UNC3/80381	Screw	4
5	CFS106	Hydraulic flange	1
6	912UNC1/20451	Screw	4
7	2"-1½"spidsmuffe	Hydraulic sleeve	1
8	2"King	Hose nozzle	1
9	5770106	PTO guard	1
11	5770084	PTO drive shaft see page 20	1
12	GeartexEP-C80W-90	Gearbox oil	0.85

Gearbox M9



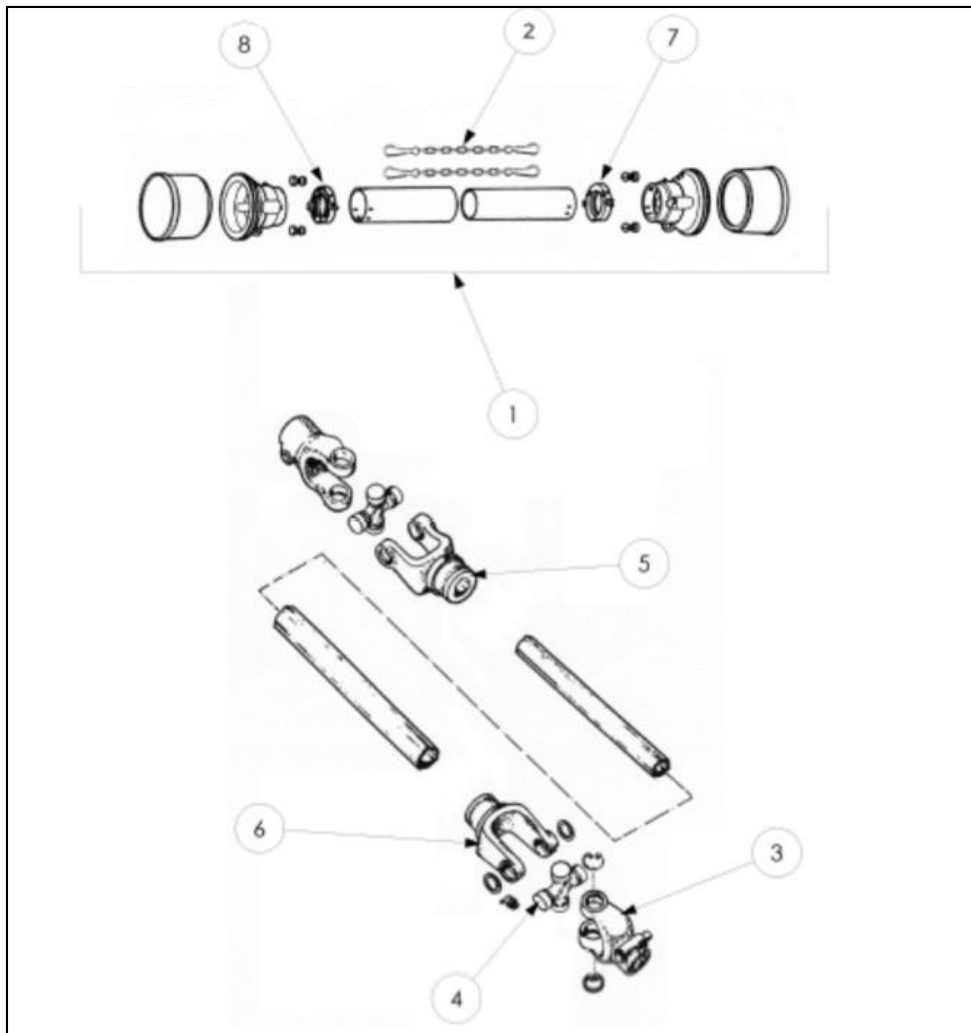
ITEM NO.	PART NBR.	DESCRIPTION	QTY.
	9303006	Gearbox assambly	1
3	2023.209.209	Cover	1
7	8600.300.000	Oil seal	1
8	8025.627.000	Locking ring	1
10	8050588000	Oil seal	1
13	4771605	Bearing	2
14	4771607	Bearing	2
15	860.185.000	Oil plug	1
17	4771503	Oil plug	1
18	8600850000	Oil plug	1
19	8625.138.000	Oil plug	1
20	8050.394.000	Oil plug	1
21	8025.580.000	Circlip	2
22	8600760000	Oil plug	1

Gearbox M7



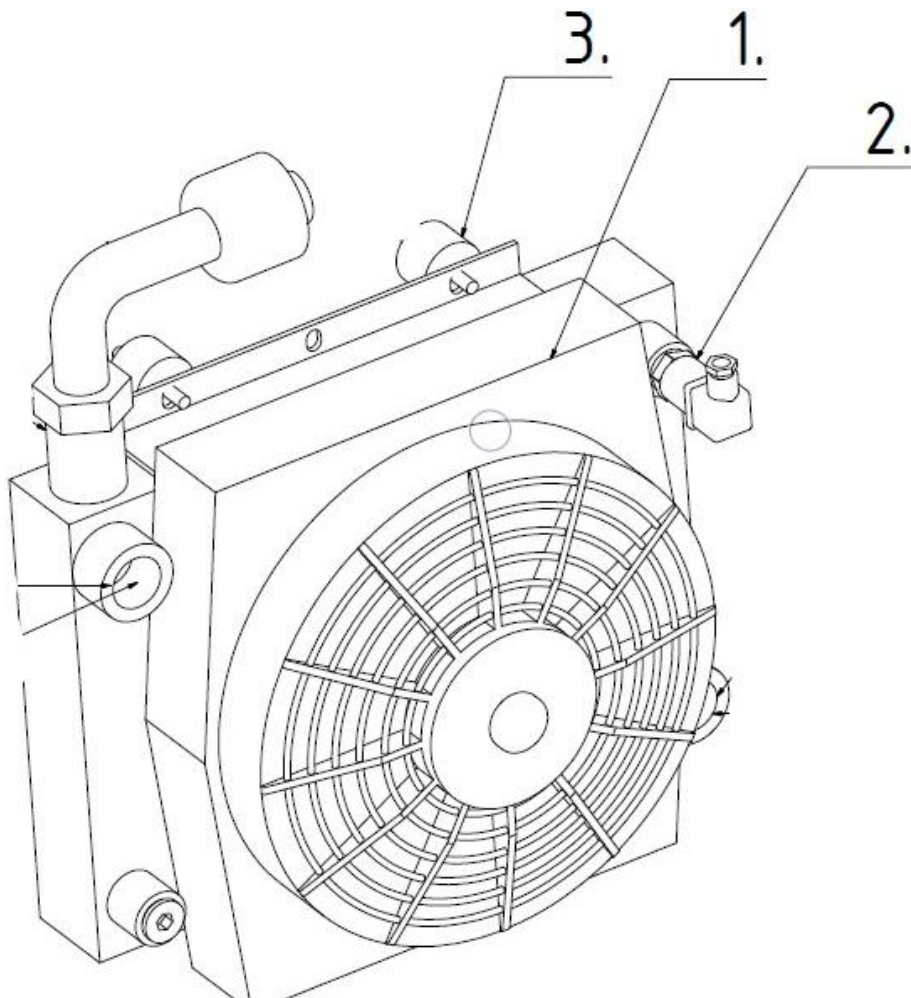
ITEM NO.	PART NBR.	DESCRIPTION	QTY.
	3151080	Gearbox M7	1
1	4771119	Oil seal	1
2	5771613	Oil seal	1
3	4771605	Bearing	1
4	4771607	Bearing	1
5	5771124	Breather	1
6	5771123	End cap	1
7	5771615	End cap	1
8	5771614	End cap	1
9	5771122	Level gauge	1

PTO drive shaft



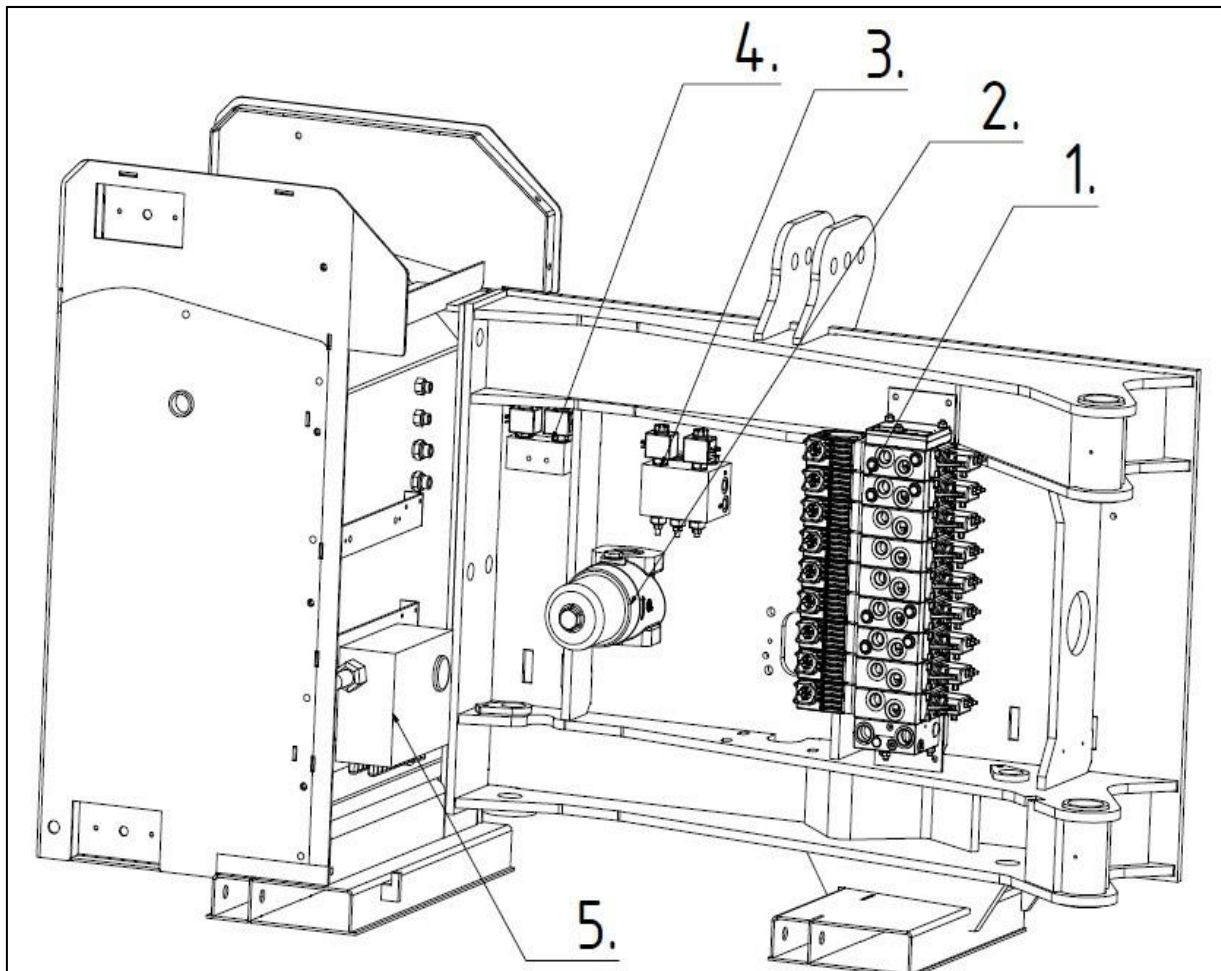
ITEM NO.	PART NBR.	DESCRIPTION	QTY.
	5770084	PTO assambly	
1	5771332	Guard (incl pos 7+8)	1
2	5792146/13	Chain	1
3	5772240	Yoke – 6 spline	1
3	2772241	Yoke – 21 spline - OPTION	1
4	5772242	Cross journal	1
5	5772244	Inner yoke	1
6	5770095	Outer Yoke	1
7	N/A	Bearing (incl pos 1)	1
8	N/A	Bearing (incl pos 1)	1

Hydraulic cooling system cpl.



ITEM NO.	PART NBR.	DESCRIPTION	QTY.
1	3190460	Cooler	1
2	3193285	Thermostat	1
3	11091403008	Vibration rubber	4
NS	3106368	Blower	1

Hydraulic standard valves



ITEM NO.	PART NBR.	DESCRIPTION	QTY.
1	See page 25	Main Danfoss Valve Uni	1
2	K040675	High pressure filter cpl	1
	P171741	Filter	
	P761095	O-ring	
	P761094	Back-up	
3	OC00104379	Beak back valve cpl.	1
4	3600132	Head float valve cpl.	1
5	See page 23/24	Eletrical control system cpl.	1

Electrical control system



Pos.1



Pos. 2



Pos. 3



Pos. 4



Pos. 5



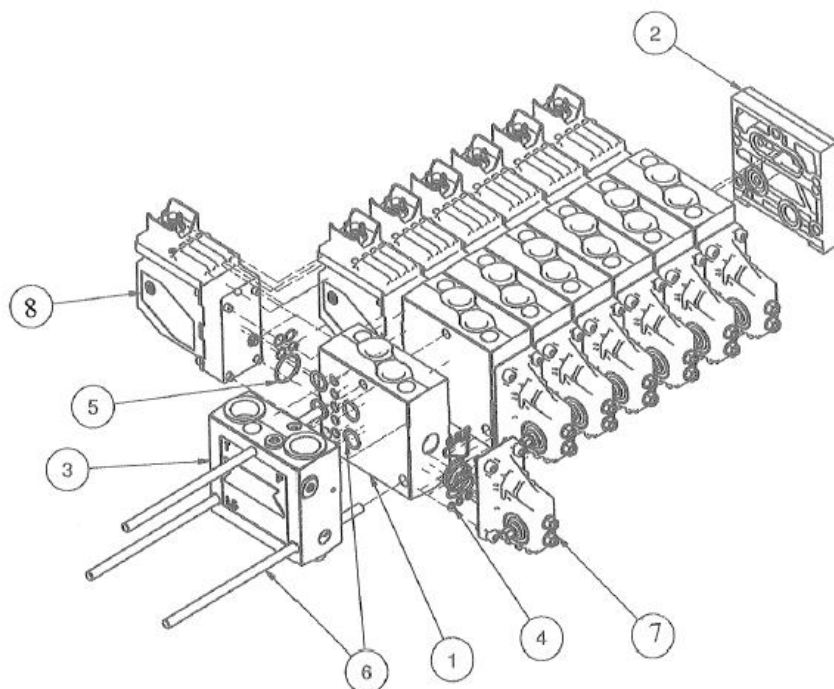
Pos. 6 +6a



Pos. 7+7a

ITEM NO.	PART NBR.	DESCRIPTION	QTY.
1	83022866	Joystick	1
1a	162B3100	Rollerswitch	2
1b	162B3000	Switch "Black"	1
2	162F4123	Joystick	1
2a	162B3000	Switch "Black"	1
2b	162B3002	Switch "Red"	2
2c	162B3004	Switch "Yellow"	2
3	9001509	Bracket	1
4	9008011.0	Controllerbox	1
5	9008006.0	Controllerbox	1
6	9008012.0	El-styring incl 5m cable	1
6a	9008005.0	El-styring incl 5m cable	1
7	9008013.0	El-styring incl 8m cable	1
7a	9008004.0	El-styring incl 8m cable	1

Valve

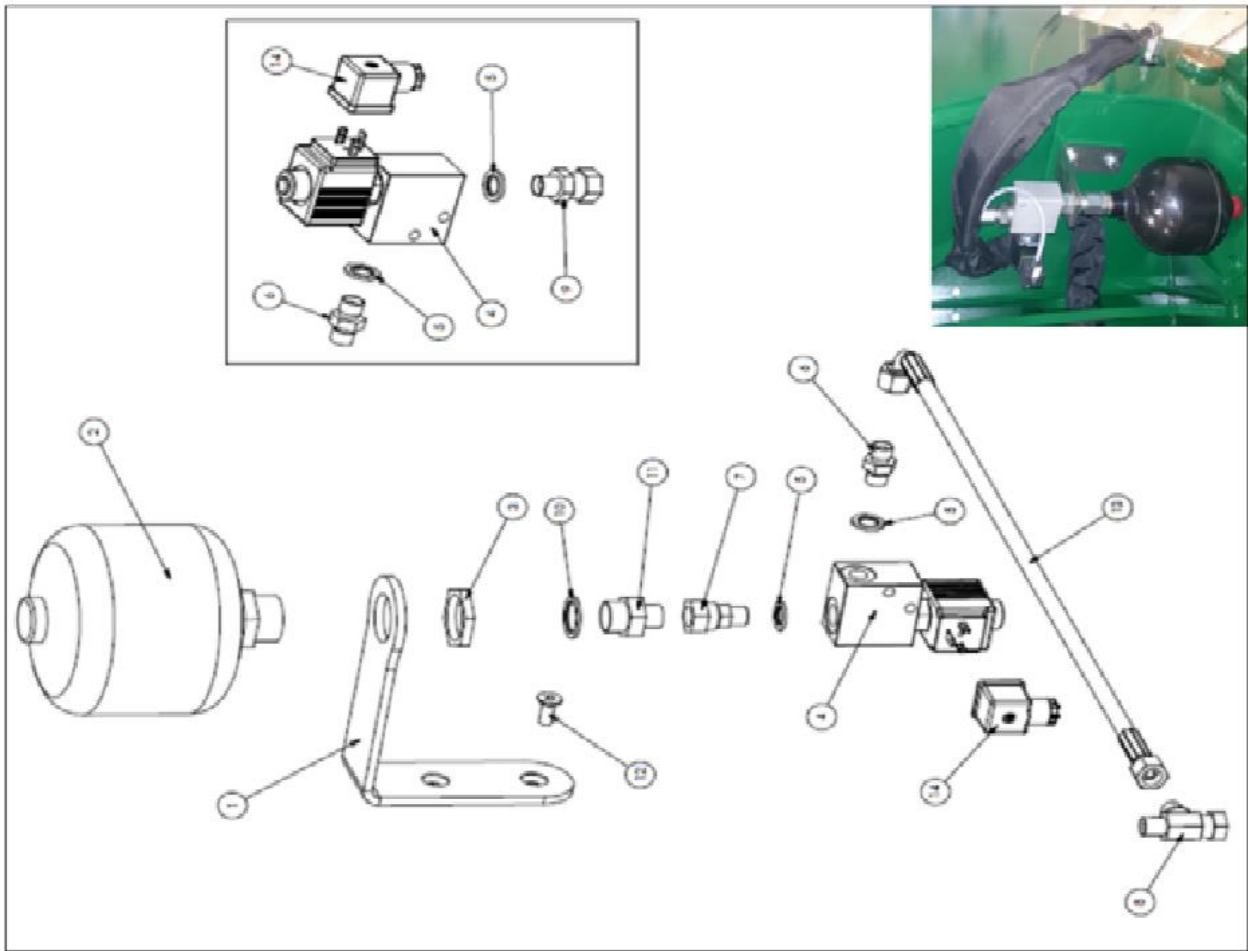


ITEM NO.	PART NBR.	DESCRIPTION	QTY.
1	157B6230	Valve	
	157B6200	Motor module	
	157B6100	Work tool module	
2	157B2018	End lid	1
3	157B5010	End lid (no is stamped in one end)	1
4	157B3999	Sealkit for mechanical part	1
5	157B4997	Seal kit fpr electric part	1
6	See below	Seal kit (incl bolt & nuts)	1
7	157B3173	House mech.control CPL(incl p. 4)	1
8	157B4216	Electric-module on/off (incl pos 5)	1
8	157B4116	Electric-module Proportional	
NS	157B7000	Spool DA10L	
NS	157B7104	Spool DA100L open	
NS	157B7001	Spool DA25L	
NS	157B7201	Spool DA25L	
NS	157B2050	Chockvalve 50 bar	
NS	157B2210	Chockvalve 210 bar	
NS	157B2250	Chockvalve 250 bar	

Sealkit (incl. bolt & nuts):

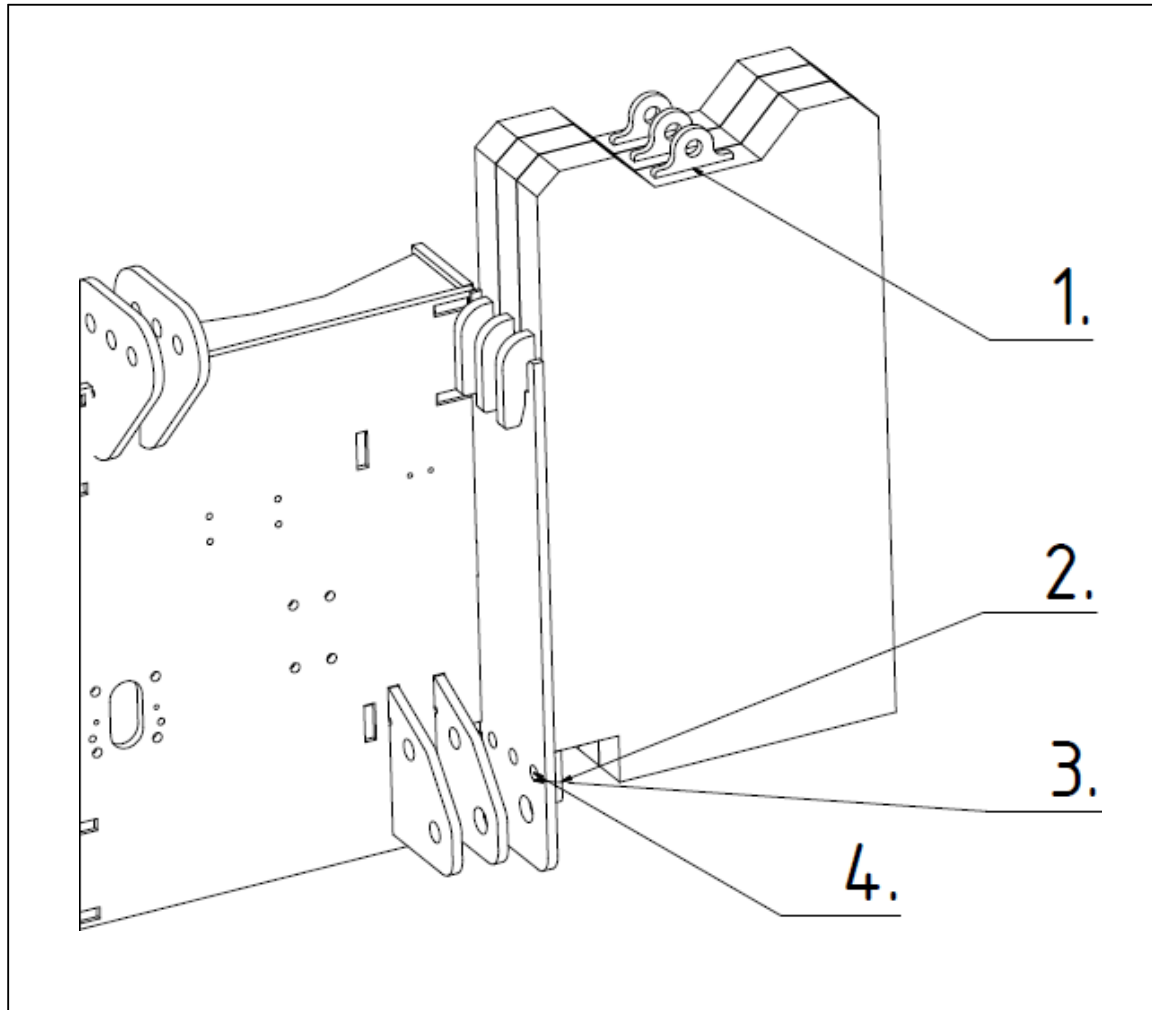
7 sektion = 157B8007 8 sektion = 157B8008 9 sektion = 157B8009

Single bottle Arm float



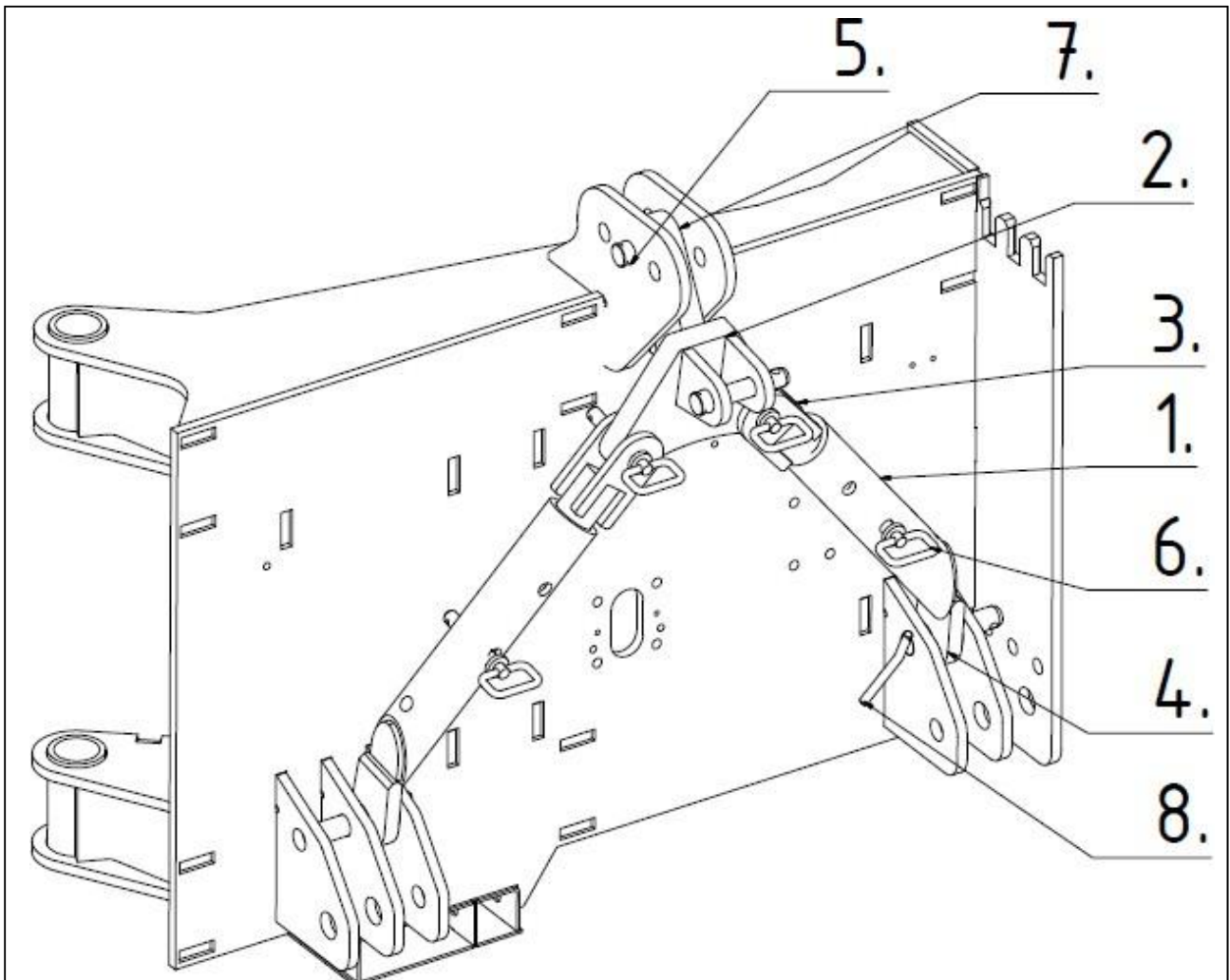
ITEM NO.	PART NBR.	DESCRIPTION	QTY.
1	180917	Bracket	1
2	3041940	Accumulator bottle -32 bar	1
3	6702005	Nut	1
4	3610053	Electronic valve	2
4a	14G-1C-08	Valvehouse	1
4b	GS04-20-00N	Patron	1
4c	CAS012D	Spole	1
14	3124251	Valvecable	1

Extra weight



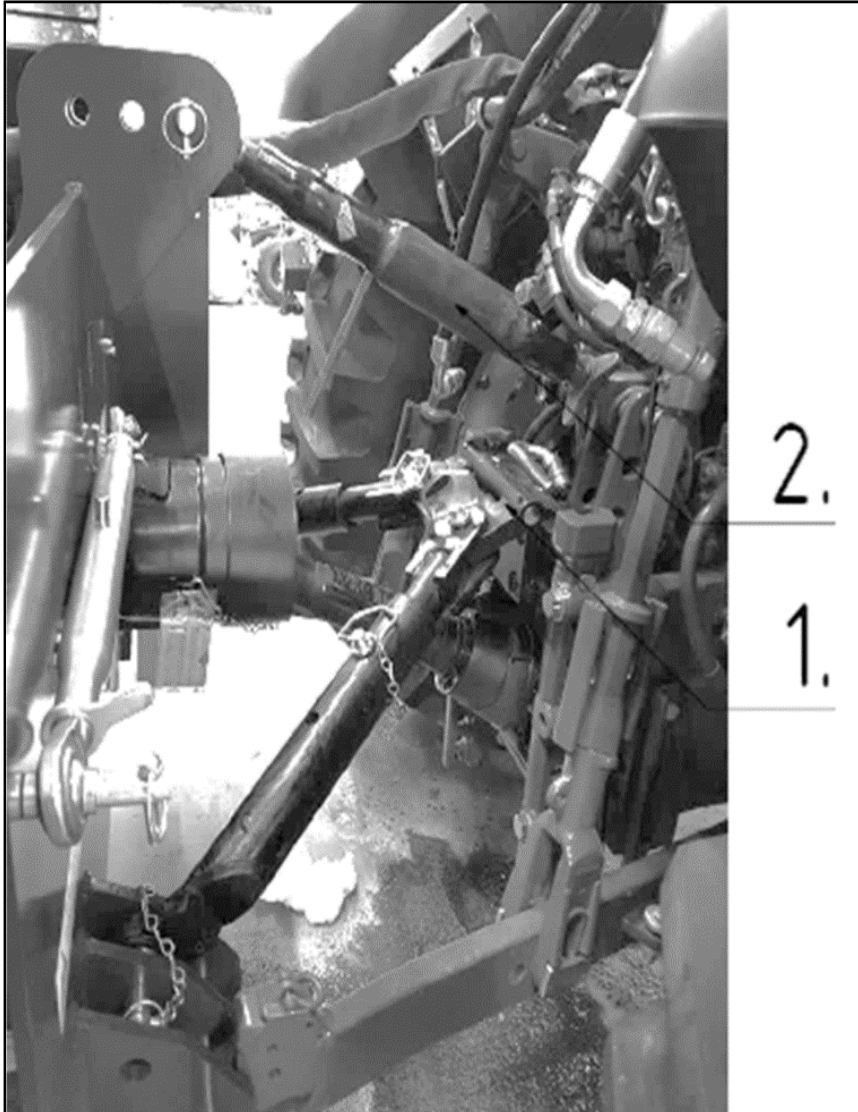
ITEM NO.	PART NBR.	DESCRIPTION	QTY.
1	9241505	Weight	1
1	9001516	Weight	1
2	7991160601	Screw	1
2	2770425	Screw	1
3	2770454	Washer	1
3	2770517	Washer	1
4	81822001	Nut	1

Stabilization standard



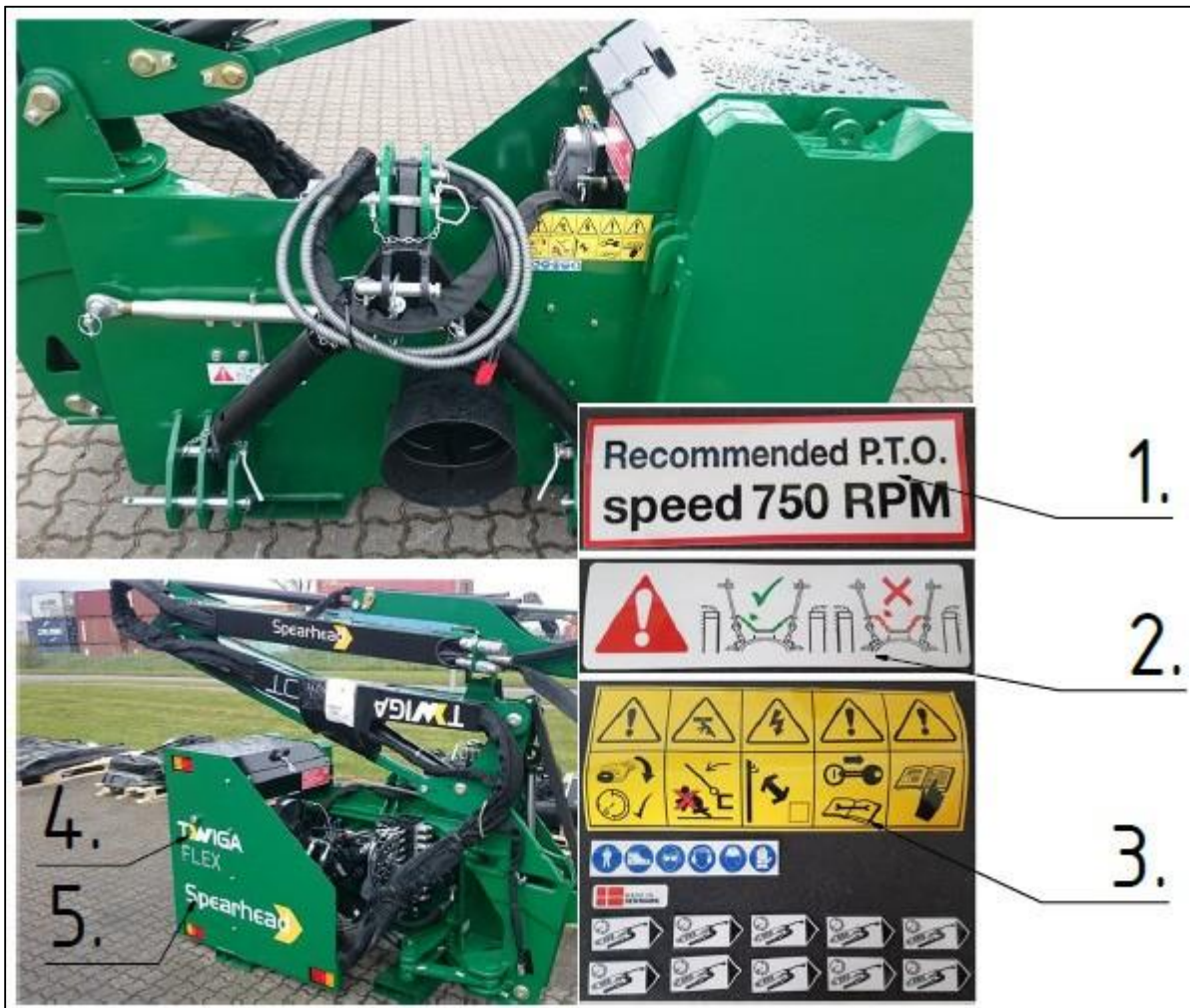
ITEM NO.	PART NBR.	DESCRIPTION	QTY.
1	1777533A	Tube	2
2	1777302A	Adapter	1
3	1777532	Shaft	2
4	43332.01	Bushing	2
5	8356001	Bolt	1
6	6310215	Bolt	4
7	6310214	Bushing	1
8	S8861	Bolt	2
	00.372.01	Lynch pin	3/1

Stabilization special



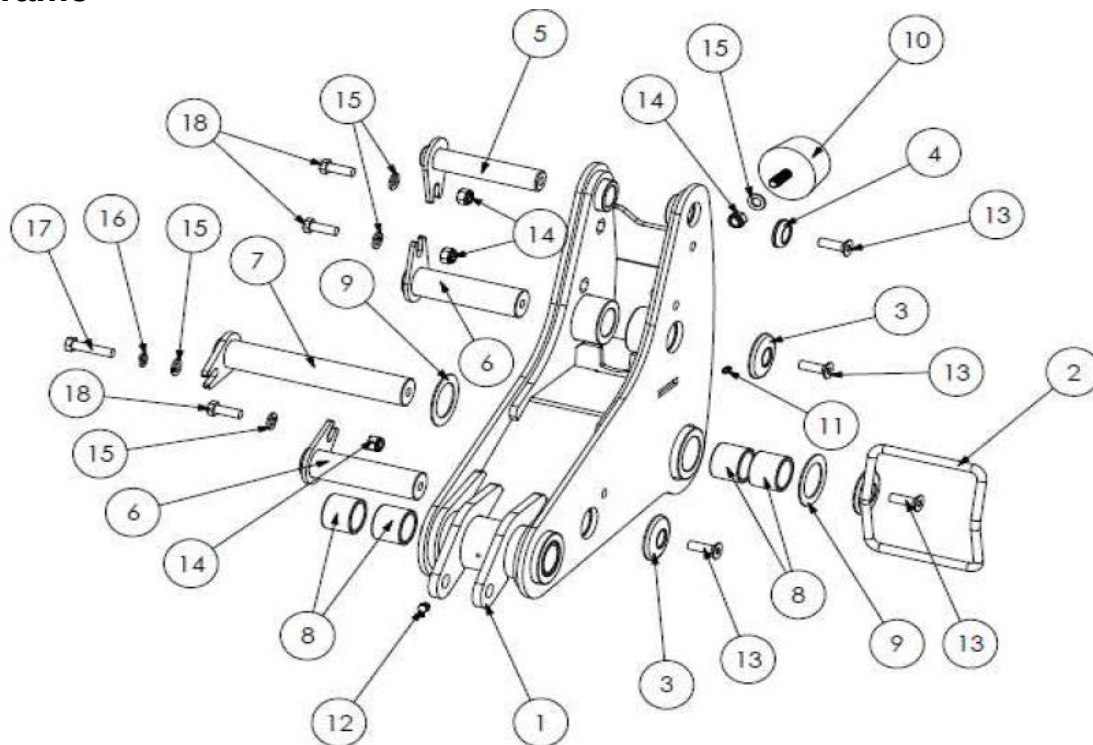
ITEM NO.	PART NBR	DESCRIPTION	QTY.
1	0471501	Rail adapter	1
		(The tractor sled is not included)	
2	S99583	Special top link	1

Labelling Twiga Flex



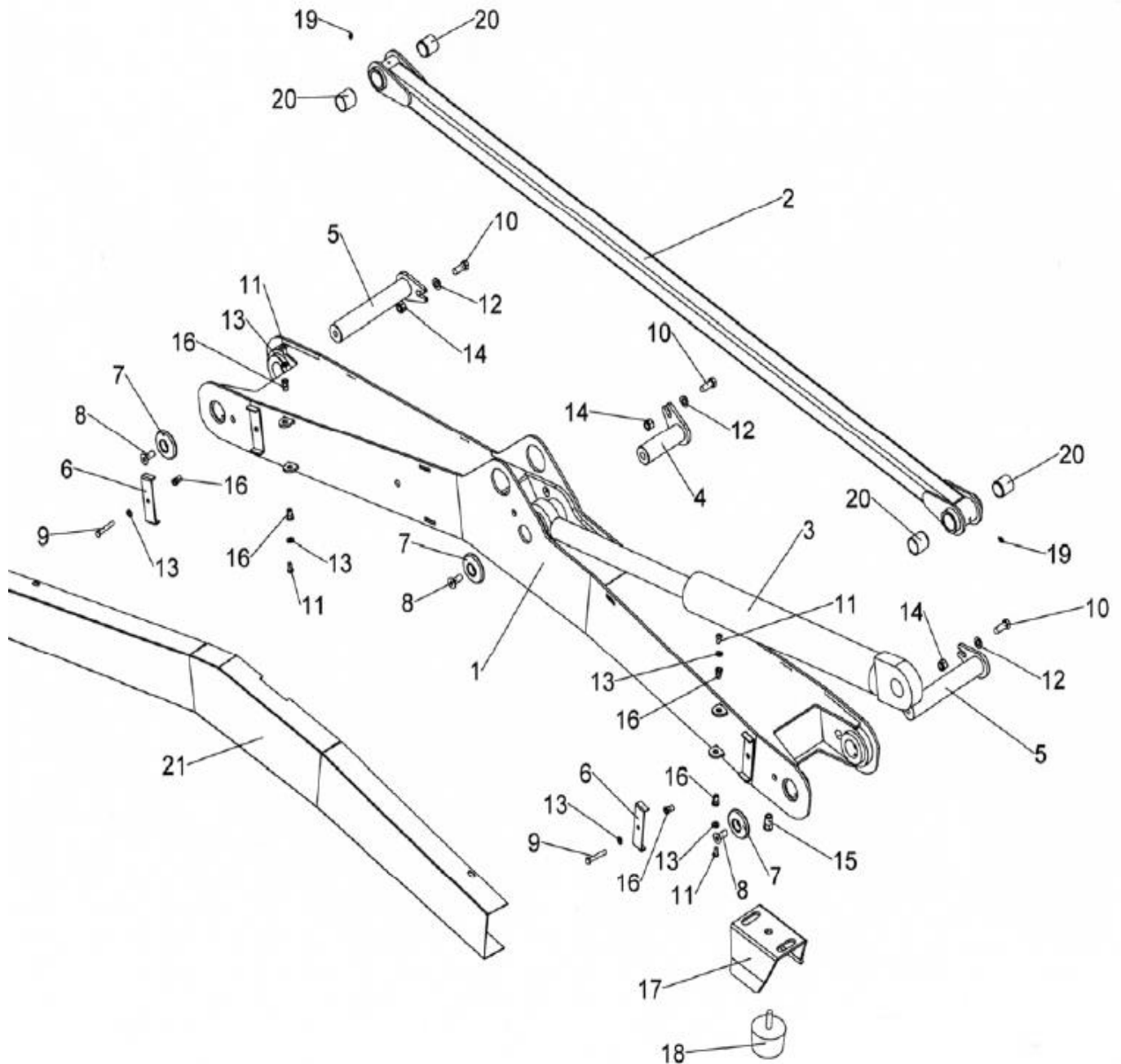
ITEM NO.	PART NBR	DESCRIPTION	QTY.
1	8770347A	Max speed	1
2	8770346	Warning	1
3	Flexkits	Set	1
4	8770376	Twiga flex from 2009	1
5	8770371	Sparhead from 2008	1

Lift frame



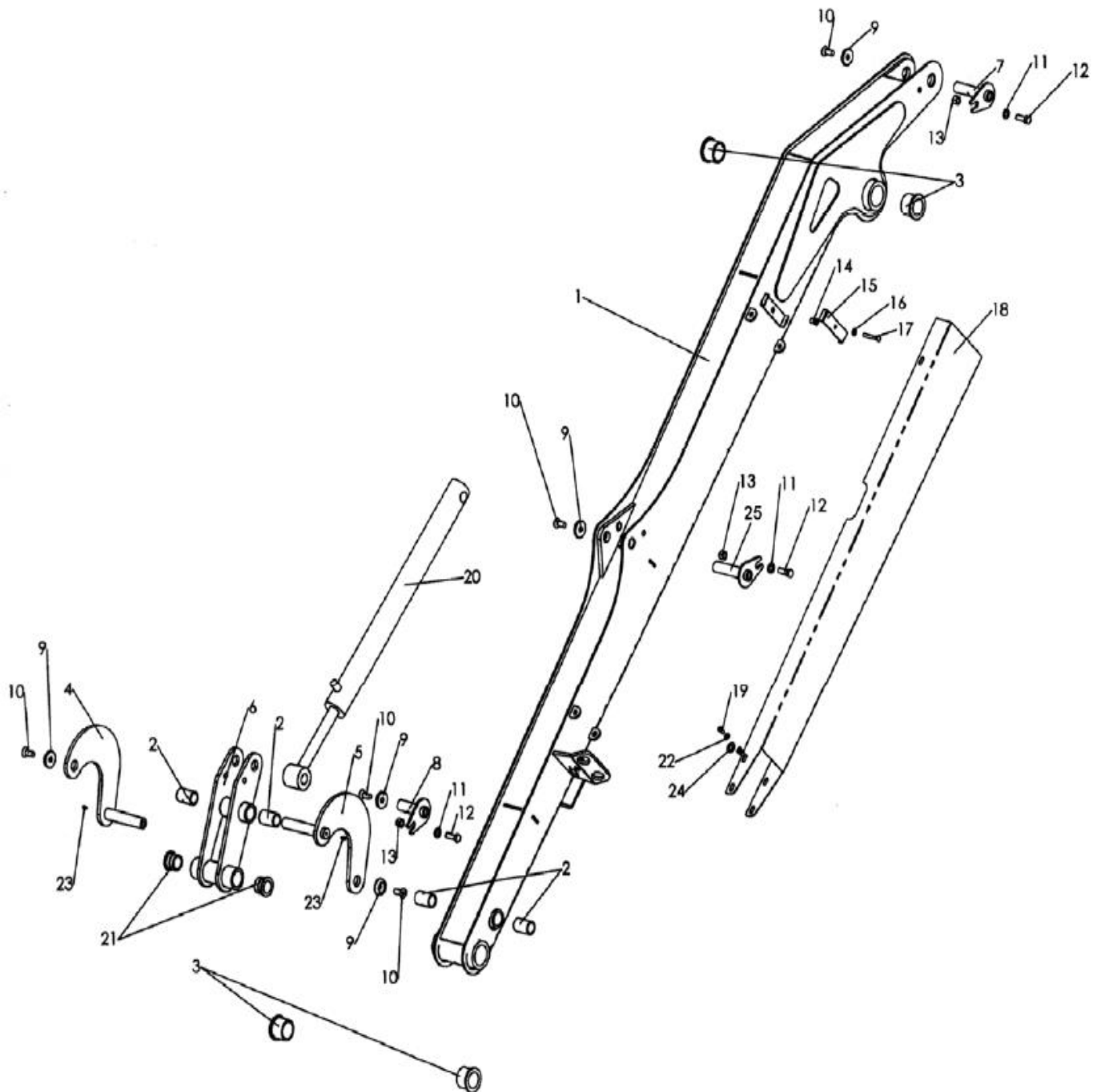
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	1800326	Lift frame	1
2	1770693	HOSE GUIDE BRACKET	1
3	1777208	RETAINING WASHER - 65mm	2
4	1777209	RETAINING WASHER - 40mm	1
5	1777467	PEAR PIN: 30 X 146mm	1
6	1782070	PEAR PIN: 40 X 147mm	2
7	1777911A	PEAR PIN: 40 X 251mm	1
8	4600125	BUSH	8
9	4600137	SPACER	2
10	8770634	RUBBER CUSHION	1
11	2770467	M6 ST GREASE NIPPLE	1
12	2770497	M6 90 GREASE NIPPLE	1
13	2770398	M12 X 40 SKT CSK SCREW	4
14	2770417	M12 NYLOCK	4
15	2770436	M12 FLAT	5
16	2770442	M12 SPRING WASHER	1
17	2770450	M12 X 55 BOLT	1
18	2770535	M12 X 35 BOLT	3

Main Arm



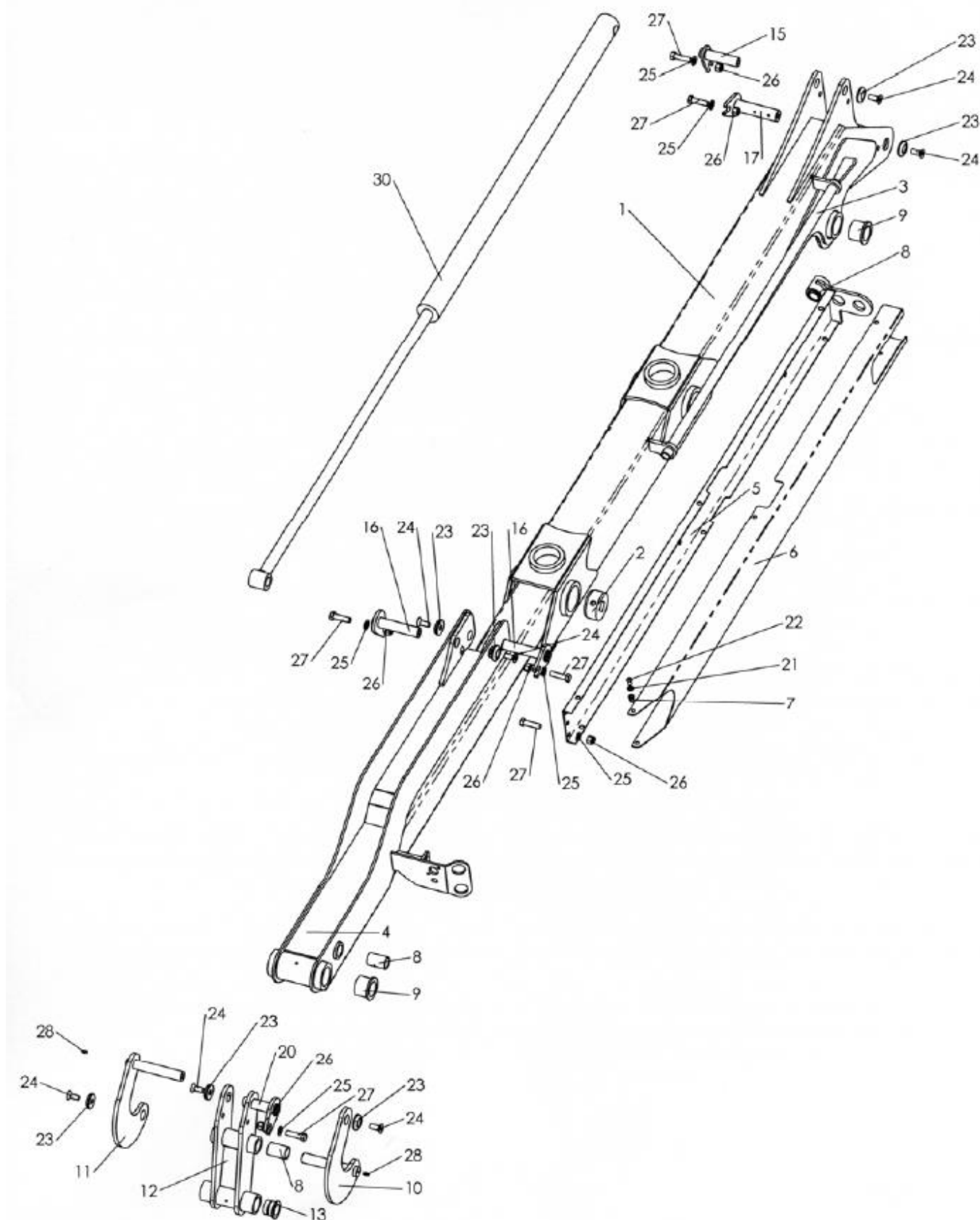
Ref. No	Part No.	Description	Qty
1	1777759E	MAIN ARM – LH 565	
1	1777759ER	MAIN ARM – RH 6000	
1	1777876B	MAIN ARM – LH 605	
1	1777876BR	MAIN ARM – RH 6000LR	
1	1777758TE	MAIN ARM – LH 645	
1	1777758TER	MAIN ARM – RH 6000T	
2	1777766B	TIE BAR 565 & 645	
2	1777877	TIE BAR 605	
3	3580640B	RAM	
3a	3570664HP	RAM SEAL KIT	
3	3580640H	RAM (FROM FEB 09)	
3a	3580640H.01	SEAL KIT	
4	1777976	PEAR PIN: 40 X 120 mm	
5	1777910A	PEAR PIN: 40 X 231 mm	
6	1777954	HOSE CLAMP PLATE	
7	1777208	RETAINING WASHER	
8	2770506	BOLT	
9	2770451	BOLT	
10	2770420	BOLT	
11	2770370	BOLT	
12	2770436	FLAT WASHER	
13	2770432	FLAT WASHER	
14	2770417	NYLOCK NUT	
15	2770205	RIVET NUT	
16	2770201	RIVET NUT	
17	1777144	ADJUSTABLE BUMP STOP	
18	8770634	RUBBER CUSHION	
19	2770467	GREASE NIPPLE	
20	4600411	BUSH	
21	1777320C	HOSE COVER – LH 565	
21	1777320CR	HOSE COVER – RH 6000	
21	1777878B	HOSE COVER – LH 605	
21	1777878BR	HOSE COVER – RH 6000LR	
21	1777320TC	HOSE COVER – LH 645	
21	1777320TCR	HOSE COVER – RH 6000T	

Dipper Arm



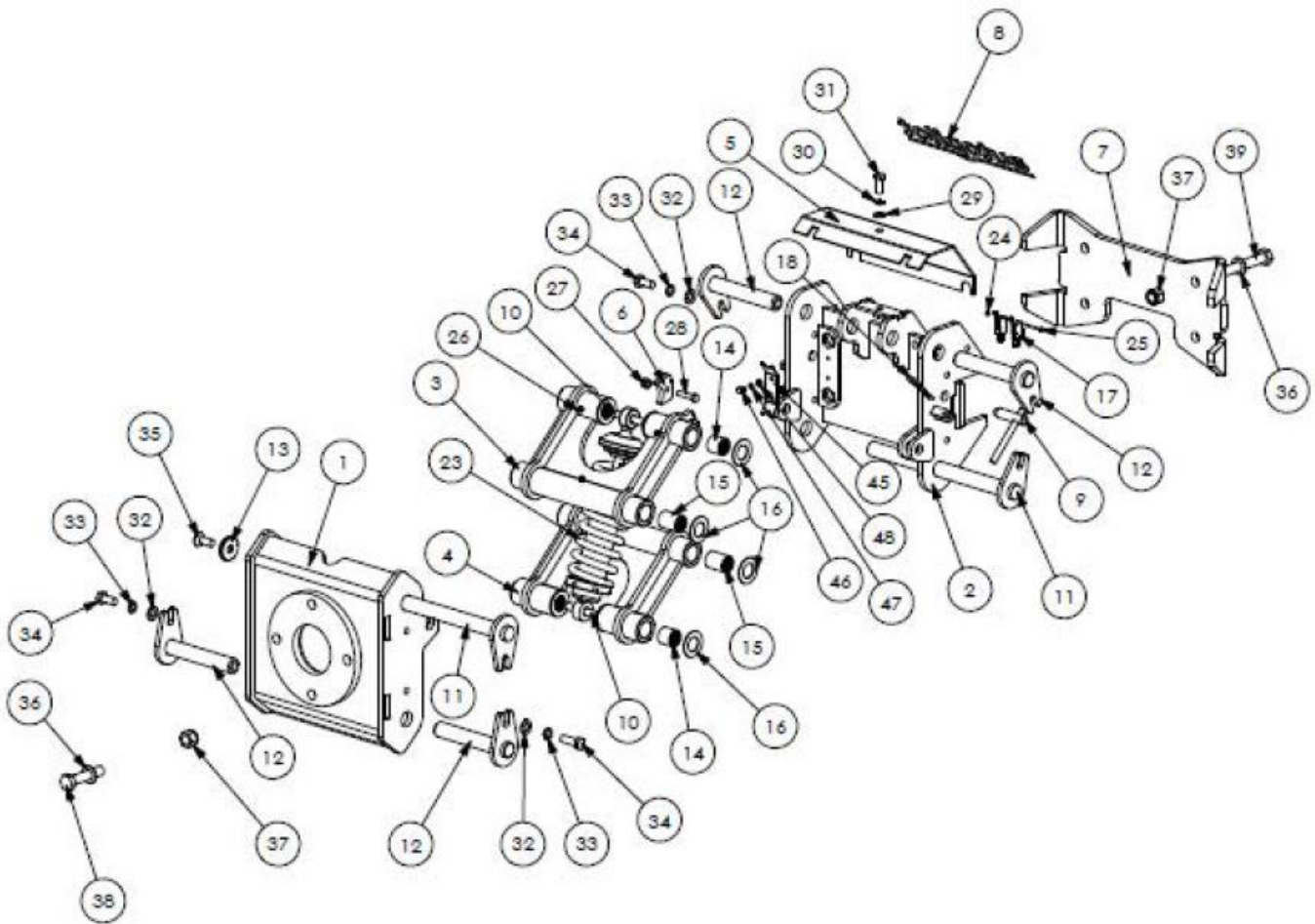
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	177759C	LH DIPPER ARM 565	
1	177759CR	RH DIPPER ARM 6000	
1	1777442C	LH DIPPER ARM 605	
1	1777442CR	RH DIPPER ARM 6000LR	
2	4600124	PLAIN BUSH	
3	4600127 – A	FLANGE BUSH	
4	1777117R	CURVED LINK – RH	
5	1777117L	CURVED LINK – LH	
6	1777116A	HEAD CROWD LINK BRACKET	
7	1777915A	PEAR PIN: 30 X 126 mm	
8	1777918A	PEAR PIN: 25.4 X 80 mm	
9	1777209	RETAINING WASHER	
10	2770506	SOCKET SCREW	
11	2770436	FLAT WASHER	
12	2770535	SET SCREW	
13	2770417	NUT	
14	2770201	RIVET NUT	
15	1777954	HOSE CLAMP PLATE	
16	2770432	FLAT WASHER	
17	2770451	BOLT	
18	1777964B	DIPPER ARM COVER 565	
18	1777443B	DIPPER ARM COVER 605	
19	2770370	BUTTON SCREW	
20	3580636	HEAD RAM	
20a	3570666HP	SEAL KIT	
21	4600135B	FLANGE BUSH	
22	2770323	SHAKE PROOF WASHER	
23	2770467	GREASE NIPPLE	
24	2770244	REPAIR WASHER	
25	1777916A	PEAR PIN: 25.4 X 110 mm	

Telescopic Dipper Arm



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	1777957	LH OUTER DIPPER ARM	1
1	1777957R	RH OUTER DIPPER ARM	1
2	4600121A	WEAR PAD	1
3	1778303	SLIDE RAIL	1
	2771111	CIRCLIP	1
4	1777958A	LH INNER ARM	2
4	1777958AR	RH INNER ARM	2
5	1777959	LH HOSE CHANNEL	1
5	1777959R	RH HOSE CHANNEL	1
6	1777929	LH HOSE COVER	1
6	1777929R	RH HOSE COVER	1
7	2770201	RIVET NUT	1
8	4600124	PLAIN BUSH	4
9	4600127-A	FLANGE BUSH	2
10	1777117L	CURVED LINK LH	2
11	1777117R	CURVED LINK RH	4
12	1777116A	HEAD CROWD LINK BRACKET	10
13	4600135B	FLANGE BUSH	1
15	1777368A	PEAR PIN: 25.4 X 90 mm	6
16	1777928A	PEAR PIN: 25.4 X 113 mm	6
17	1777912A	PEAR PIN: 30 X 120 mm	6
20	1777918A	PEAR PIN: 25.4 X 80 mm	6
21	2770432	FLAT WASHER	2
22	2770370	SOCKET BUTTON SCREW	2
23	1777209	RETAINING WASHER	2
24	2770506	SOCKET CSK SCREW	4
25	2770436	FLAT WASHER	2
26	2770417	NYLOCK	3
27	2770397	BOLT	4
28	2770467	GREASE NIPPLE	1
30	3580653A	RAM	2
30a	3570665HP	RAM SEAL KIT	1

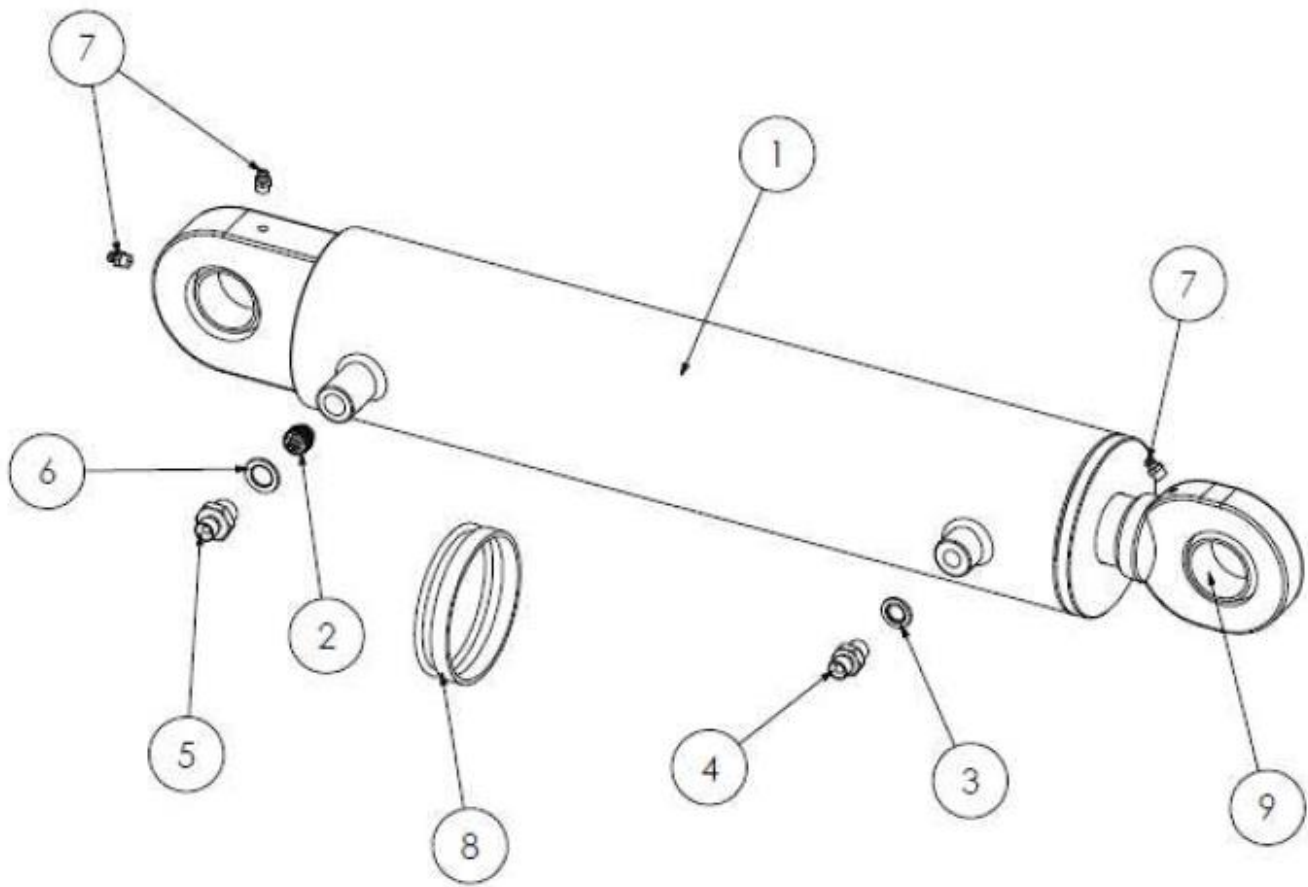
Autopilot OPTION



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	1777816A	Back Plate	1
2	1777817A	Front Plate	1
3	1777818A	FroatLink + cam	1
4	1777818B	Float Link	1
5	1777748A	Cam Guard	1
6	1777848A	Cam	1
7	1777325B	Clamp Plate	1
8	8770696	Decal	1
9	1777749	Locking pin	2
10	1777822	Pin	2
11	1777941	Pear pin:24,4x310mm	2
12	1777942	Pear pin:24,4x145mm	4
13	1777209	RETAINING WASHER - 40mm	2
14	4600417	BUSH - SHORT	8

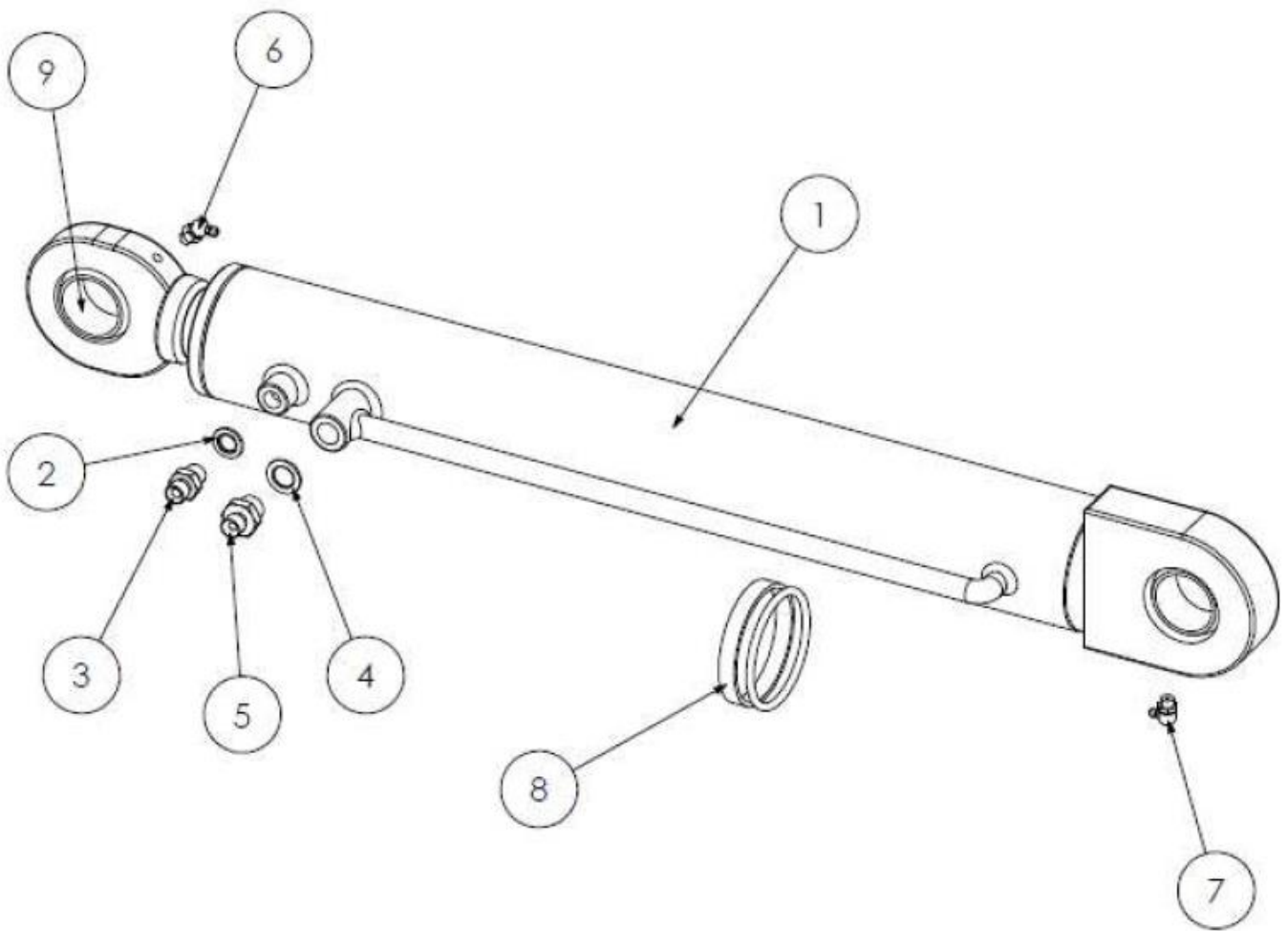
15	4600418	BUSH - LONG	4
16	4600419	THRUST WASHER	8
17	3910275	SWITCH	2
18	6310194	R CLIP	2
19	8770600	SHOCK ABSORBER	1
20	8770600/1	TOP COLLET	0
21	8770600/2	THREADED COLLET	0
22	8770600/3	SPHERICAL BEARING	0
23	8770601	SPRING	1
24	2770233	M3 FULL NUT	4
25	2770237	M3 X 35 BOLT	2
26	2770467	M6 ST GREASE NIPPLE	6
27	2770416	M8 NYLOCK	1
28	2770488	M8 X 35 BOLT	1
29	2770434	M10 FLAT WASHER	1
30	2770469	M10 SPRING WASHER	1
31	2770407	M10 X 25 BOLT	1
32	2770436	M12 FLAT WASHER	6
33	2770442	M12 SPRING WASHER	6
34	2770484	M12 X 25 BOLT	6
35	2770506	M12 X 30 SKT CSK SCREW	2
36	2770454	M16 FLAT WASHER	8
37	2770447	M16 NYLOCK	8
38	05.291.39	M16 X 70 BOLT	4
39	2770346	M16 X 140 BOLT	4
40	8770655	AUTOPILOT LOOM	1
41	3760123	HOSE: 1/4" X 430mm	1
42	3460101	1/4" M/M/FM TEE	1
43	3760456	HOSE: 1/4" X 210mm	1
44	3760457	HOSE: 1/4" X 410mm	1
45	180223	NUT KEEPER PLATE	2
46	2770385	M6 X 10 BOLT	4
47	2771408	M6 FLAT WASHER	4
48	05.282.07	M6 SPRING WASHER	4

Lift ram



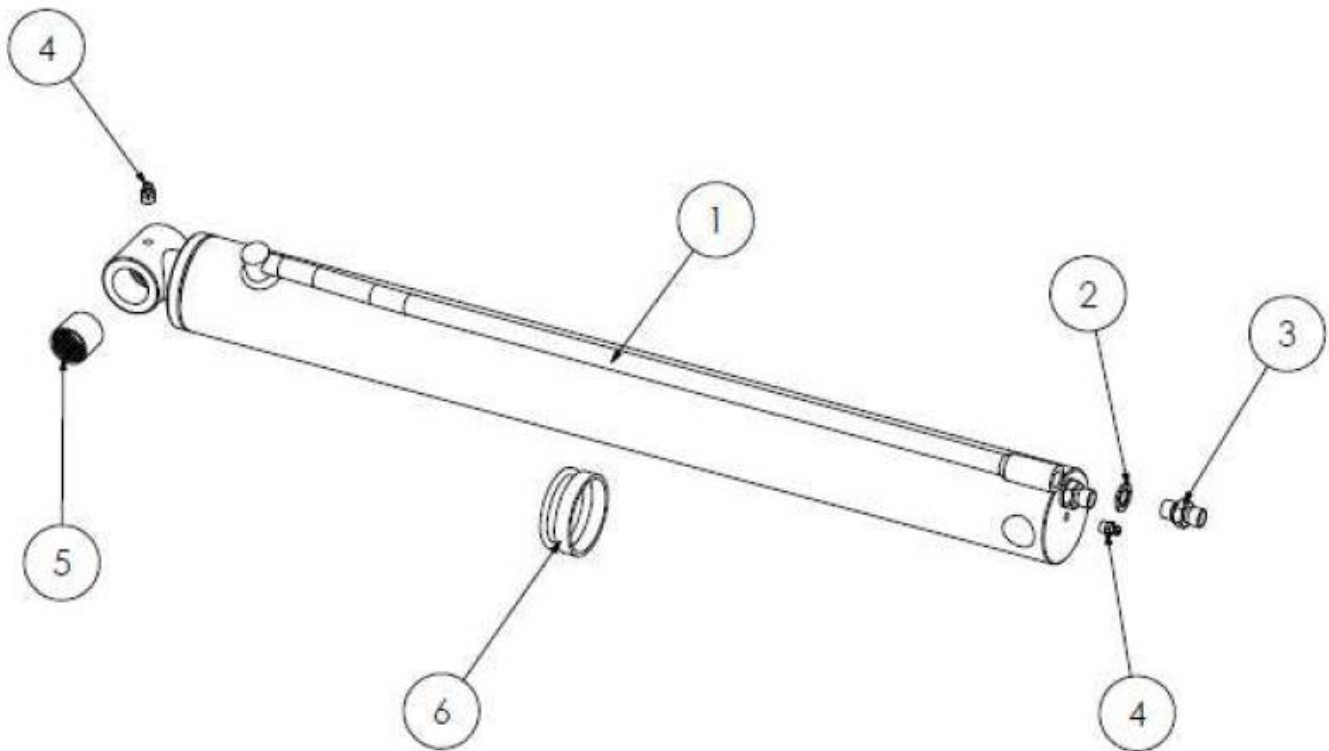
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	3580660B	LIFT RAM	1
2	3600118	HOSE BURST	1
3	3260070	1/4" BONDED SEAL	1
4	3360080	1/4" M-M ADAPTOR	1
5	3360083	3/8" M - 1/4" M ADAPTOR	1
6	3260071	3/8" BONDED SEAL	1
7	01.070.01	1/8 ST GREASE NIPPLE	3
8	3570668HP	SEAL KIT	1
9	3580660B.01	WELD ON BALL END	1

Dipper Ram



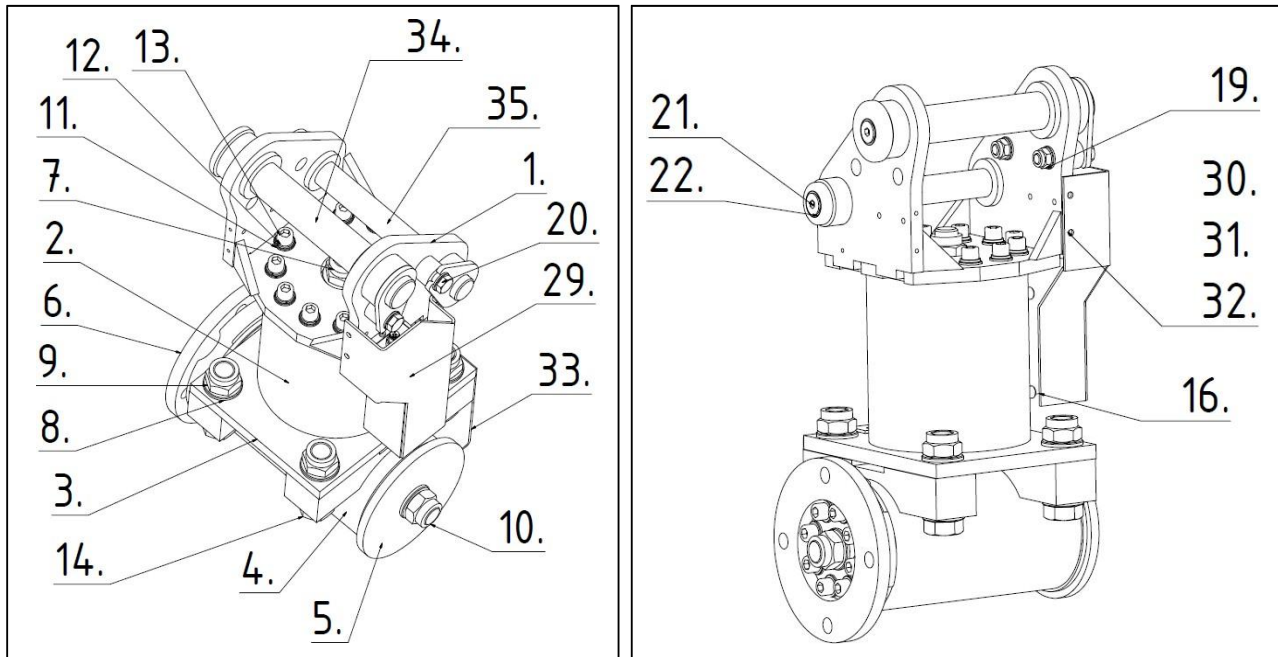
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	3580640H	DIPPER RAM	1
2	3260070	1/4" BONDED SEAL	1
3	3360080	1/4" M-M ADAPTOR	1
4	3260071	3/8" BONDED SEAL	1
5	3360083	3/8" M - 1/4" M ADAPTOR	1
6	2770462	M6 45°GREASE NIPPLE	1
7	2770502	M6 90°GREASE NIPPLE	1
8	3580640H.01	SEAL KIT	1
9	3580660B.01	WELD ON BALL END	1

Head Ram



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	3580636	Head ram	1
2	3260070	1/4" Bonded seal	2
3	3360080	1/4" M-M Adaptor	2
4	01.070.04	1/8 ST Grease nipple	2
5	4600413	Bush	2
6	3570666HP	Seal kit	1

Rotorflex with AutoFlex OPTE 793.1



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	9501506	Adapter Rotorflex	1
2	53691	Rotorflex	1
2a	1073792	Seal kit HKS	1
2b	S53678	Seal kit HELAC to primo 2013	1
2c	S53007	Bearing kit HELAC to primo 2013	1
3	950034HF0	Adapter Flange	1
4	28010-P041	Rotorflex	1
4a	1073793	Seal kit HKS	1
4b	S26894	Seal kit HELAC to primo 2013	1
4c	S26895	Service Kit HELAC to primo 2013	1
5	950040HF0	Washer	1
6	9501504	Flange	1
7	931242402	Screw	1
8	2770464	Washer	10
9	2770414	Nut	7
10	950038HF0	Bolt	1
11	2770434	Washer	32
12	8222005	Locking ring	28

13	12912120401	Screw	28
14	204614	Screw	4
15	1130131810	Washer	4
16	01BP04	Fitting	4
17	950039HF0	Adapting	2
18	2770398	Screw	4
19	8362005	Nut	2
20	8362009	Screw	2
21	2770506	Screw	2
22	1777209	Washer	2
23	950037HF0	Bolt	1
24	3600132	Valve	1
25	039204	Cable	1
26	0112037006	Protection hose	1
27	206773	E box	1
28	3124251	Adapter	2
29	9501510	Cover	1
30	8482010	Screw	3
31	2770456	Washer	3
32	200156.0	Locking ring	3
33	9501509	Cover	1
34	1777911A	Bolt	1
35	1777914A	Bolt	1

Pos. 25 + 27





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